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PACKAGE CHECKING FIELD MANUAL

U.S. DEPARTMENT OF COMMERCE/National Bureau of Standards

To Accompany
NBS Handbook 133:
CHECKING THE
NET CONTENTS
OF PACKAGED GOODS

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PACKAGE CHECKING FIELD MANUAL TO ACCOMPANY NBS HANDBOOK 133 "CHECKING THE NET CONTENTS OF PACKAGED GOODS"

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INTRODUCTION

The Second Edition of NBS Handbook 133, "Checking the Net Contents of Packaged Goods" (1984) was written to meet several needs of weights and measures regulatory programs (package testing procedural guide, textbook for new inspectors, and reference book for unusual types of packages). This field manual is intended to be an adjunct to Handbook 133 (H-133), not a substitute for it. It may serve well as a checklist and quick reference guide, but H-133 remains the source of detailed explanations and procedures.

This manual has been assembled by extracting tables and report forms from H-133, rearranging the material, and adding tabbed dividers for convenient reference. Test procedure outlines and examples of completed report forms and worksheets have been added. A variation on the "Standard Pack Report Form" for packages labeled by weight only has also been included.

Page numbers for the field manual are printed at the top of each page. Page numbers from H-133 are printed at the bottom of each applicable table or chart for ease of reference back to the handbook.

The field manual is comprised of eight sections: Test Procedure Outlines, Sampling Plans, Variable Tare, Weighing Rules, MAV's, Report Forms and Worksheets, Examples, and a Random Number Table. A description of each section appears on the first page after each tab divider.



SECTION 1. TEST PROCEDURE OUTLINES

Each outline describes the steps that are necessary to determine whether or not packages are in compliance and where to record information on the report form or worksheet. The outlines do not describe how to carry out each step; for this information, the inspector will have to consult H-133. The outlines for packages labeled by volume and count are abbreviated in their descriptions of how to determine lot conformance after an average net contents for the sample has been obtained. These latter outlines assume the inspector is familiar with these procedures. If necessary, the inspector should study the outline for standard pack packages labeled by weight.

The outlines are presented in the following order:

- o Outline of Package Test Core Method
- o Category A or B, Standard Pack by Weight
- o Random Pack, Category B, Dry Tare
- o Packages Labeled by Liquid Volume
- o Packages Labeled by Count (can by used as a model for packages labeled by length, area, and dry volume)



FIGURE 3-4. OUTLINE OF PACKAGE TEST Standard Pack Packages Labeled by Weight

- 1. Fill in pertinent data on report form: what is being tested, UNIT OF MEASURE, MAV, INSPECTION LOT SIZE, SAMPLING PLAN information.
- 2. Select RANDOM SAMPLE and RANDOM TARE SAMPLE
- 3. Determine AVERAGE TARE WEIGHT
- 4. Determine NOMINAL GROSS WEIGHT (labeled weight + average tare weight)
- Determine PACKAGE ERRORS by comparing sample packages with nominal gross weight
- 6. Determine UNREASONABLE ERRORS by comparing minus package errors with MAV

If number of unreasonable errors is greater than allowed by sampling plan, inspection lot fails test. No further testing is necessary.

7. Determine AVERAGE PACKAGE ERROR.

If average package error is zero or plus, inspection lot passes test.

No further testing is necessary.

If CATEGORY B plan is being used, and average package error is a minus value, inspection lot fails test. No further testing is necessary.

8. If a CATEGORY A plan is being used and average package error is minus, determine T.

If average minus package error is larger in magnitude (disregarding the sign) than T, inspection lot fails test. If average error is smaller, inspection lot passes.

CATEGORY A OR B, STANDARD PACK BY WEIGHT

PROCEDURE	LOCATION ON THE REPORT FORM
Fill out report form heading, including PRODUCT IDENTITY, BRAND, LOT CODE, CONTAINER DESCRIPTION,	
LABELED CONTENTS	1
UNIT OF MEASURE	2
Look up MAV in Table 2-8 (page 41)	3
Convert MAV to DIMENSIONLESS UNITS by dividing 3 ÷ 2	4
Determine inspection LOT SIZE (N)	5
Look up sampling plan from Category A or B (page 20 or 19) Check whether A or B	6
Record SAMPLE SIZE (n)	6
Record TARE SAMPLE SIZE	7
Record ALLOWED NUMBER OF UNREASONABLE ERRORS	8
If DRY TARE, select random sample from inspection lot and random tare sample from unused tare stock, Weigh tare units, record tare weights	Ь
If WET TARE, select random sample from inspection lot, and select random tare sample from the random sample. Gross weigh individual packages in tare sample, record	а
Empty tare sample packages, determine tare weights, record	b
If ALTERNATIVE TARE procedure is followed, check "alternative"	7
Look up INITIAL TARE SAMPLE SIZE in Table 2-6 (p. 29), record	7

CATEGORY A OR B, STANDARD PACK BY WEIGHT

PROCEDURE	LOCATION ON THE REPORT FORM
Select initial tare sample from sample, determine gross weights	а
Determine tare weights	b
Calculate net weights for initial tare sample	С
Determine range of net weights (Rc)	9
Determine range of tare weights (Rt)	10
Determine Ro ÷ Rt by dividing 9 ÷ 10	11
Look up how many packages must be opened for average tare (nt) in Table 2-7. Record Upen additional packages for tare if necessary	12
Average tare weights and record	13
If moisture allowance is to be applied, or if foam aerosol or vacuum pack coffee being checked, record TARE CORRECTION	13a
Compute NOMINAL GROSS WEIGHT by adding: 1 + 13 - 13a Record.	14
Compute PACKAGE ERRORS for packages opened for tare by subtracting: a - 14 Record	d
Compute PACKAGE ERRORS in DIMENSIONLESS UNITS by dividing: d ÷ 2 Record	е
Enter these package errors in cross hatched area of form	
Compare unopened packages in sample with NOMINAL GROSS WEIGHT to determine remaining package errors; record in cross hatched area	
Count number of minus package errors larger than MAV in 4 Record.	16]

PROCEDURE	LOCATION ON THE REPORT FORM
If the number in 16 is larger than number in 8 check YES: LOT FAILS . No further testing is necessary.	17
If number in [16] is equal or less than number in [8] check NOCONTINUE.	17
Sum package errors, record TOTAL ERROR	15
Average package errors, record AVERAGE ERROR	18
Convert AVERAGE ERROR in DIMENSIONLESS UNITS to units of weight by multiplying: $\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	19
If [18] is zero or plus, oheck YES GO TO [28] No further testing.	20
If [18] is minus: check NO	20
If CATEGORY B, check "Cat. B, Lot Fails". No further testing.	20
If CATEGORY A, check "Cat A, go to 21 ". Determine RANGES	RANGES
Calculate AVERAGE RANGE, record	21
Use 6 to look up value in Table 2-3, column 2, (p. Z0), record	22
Calculate d by multiplying: 21 × 22	23
Calculate (n/N \times 100) by dividing and multiplying:	24
Use 24 to look up f in Table 2-4 (page 21).	25
Calculate T by multiplying: 23 × 25	26
If [18] is larger than 26 check YES LOT FAILS	27
If [18] is smaller than [26] check NO LOT PASSES	27
Record DISPOSITION OF LOT, APPROVED or REJECTED Check APPROVED only if 17 is NO AND 20 is YES	28

RANDOM PACK, CATEGORY B, DRY TARE

PROCEDURE	LOCATION ON THE REPORT FORM
Fill out report form heading, including: LOT SIZE	1
From LOT SIZE, look up in Table 2-5 (p. 19): SAMPLE SIZE (n) and record	2
check CATEGORY B	2
Look up in Table 2-5 the TARE SAMPLE SIZE and record	3
Look up in Table 2-5 the ALLOWED NUMBER OF UNREASONABLE ERRORS	4
Record UNIT OF MEASURE and check whether "16" or "oz"	5
Check DRY TARE on right hand side of form	TARE DRY
Select RANDOM SAMPLE from INSPECTION LOT. Rearrange packages from lightest to heaviest. Select RANDOM TARE SAMPLE from unused tare stock. Have at least two complete tare units (boat, soaker, label, shrink wrap) prepared for each boat size. Compare two tare units to determine whether tare weights vary.	
<u>If tare weights vary</u> , record each tare weight on right hand side of form	PACKAGE 1 TARE 1
Average tare weights	6
<u>If tare weights do not vary,</u> record "actual dry unit used"	TARE X DRY octual dry unit used
Record PRODUCT DESCRIPTION, LOT CODE, UNIT PRICE	7
Record LABELED WEIGHT for each package arranged from lightest to heaviest	[8]
If tare weights do not vary, compare each unopened package with: Actual dry tare unit + weights equal to LABELED WEIGHT of each package.	
Record package errors for each package	9

RANDOM PACK, CATEGORY B, DRY TARE

PROCEDURE	LOCATION ON THE REPORT FORM
If dry tare weights vary, compare each unopened package with: Weights equal to: AVERAGE TARE + LABELED WEIGHT; by adding 6 + 8	
Record package errors for each package	9
Look up MAV in Table 2-8 (p. 41) for lightest package; record	10
Convert MAV to DIMENSIONLESS UNITS by dividing: 10 ÷ 5	11
If any minus package errors are larger than MAV in 11 look up NAV's for those package labeled weights. Record	10 & 11
Circle minus package errors in 9 that are larger than MAV in 11	
Count circled package errors and record how many	13
If the number recorded in [13] is more than zero check YES LOT FAILS	14
If the number recorded in [13] is zero, check NO CONTINUE	14
Sum the package errors. Record TOTAL ERROR	12
Calculate AVERAGE ERROR by dividing: [12] ÷ [2]	15
Convert AVERAGE ERROR in DIMENSIONLESS UNITS to units of weight by multiplying: 15×5	16
If AVERAGE ERROR in [16] is zero or plus , check YES GO TO [18]	17
If AVERAGE ERROR in [16] is minus , check NO LOT FAILS	17
Record DISPOSITION OF LOT, APPROVED or REJECTED Check APPROVED if 14 is NO and 17 is YES; REJECTED if 14 is YES or 17 is NO.	18

11 PACKAGES LABELED BY LIQUID VOLUME

PROCEDURE SIEP NUMBERS REFER TO WORKSHEET; BOXES TO REPORT FORM	LOCATION ON THE WORKSHEET	LOCATION ON THE REPORT FORM
Fill out report form heading, including PRODUCT IDENTITY, BRAND, LOT CODE, CONTAINER DESCRIPTION, and		
LABELED CONTENTS		1
UNIT OF MEASURE		2
Determine inspection LOT SIZE (N), Record		5
Look up sampling plan Category A or B, Table 2-2(p.19) or Table 2-5(p.20); check A or B		6
Record SAMPLE SIZE (n)		6
Report TARE SAMPLE SIZE		7
Record ALLOWED NUMBER OF UNREASONABLE ERRORS		8
Select sample and from it, tare sample.		
Gross weigh first package in tare sample	1. Gross Weight	
Select appropriate flask, wet it down. Record	6. Volume of Flask	
Weigh empty flask; record weight	4. Flask Weight(empty)	
Open first package, pour liquid into flask Set liquid level to mark on flask neck Weigh flask and liquid	3. Flask Weight(full)	
Take liquid's temperature; record	7. Temp of Liquid	
Empty remaining liquid from package, clean container, weigh tare; record tare weight	2. Tare Weight	

12 PACKAGES LABELED BY LIQUID VOLUME

PROCEDURE	LOCATION ON THE WORKSHEET	LOCATION ON THE REPORT FORM
Subtract empty flask weight from full flask weight (Step 3 - Step 4 on worksheet)	5. Weight of Liquid	
Repeat procedure from measuring the gross weight through finding the weight of the liquid for second package selected for tare; record all measurements.	Steps 1. through 7. marked "(2nd Pkg)"	
If the weights recorded in Step 5 do not vary from each other, check NO	Step 8.	
If the weights recorded in Step 5 DO vary from each other, look up how much they are allowed to vary in Table 4-3 (page 38).		
If weights vary by more than Table 4-3, check YES : ALL PACKAGES MUST BE OPENED	Step 8.	
If weights vary by less than Table 4-3, check NO and continue	Step 8.	
Average weights recorded in Step 5	Step 9.	
Compute AVERAGE WEIGHT OF LABELED VOLUME by the following arithmetic: 1 x Step 9 ÷ Step 6	Step 10.	
Determine AVERAGE TARE by averaging weights recorded in Step 2	Step 12.	13
Determine NOMINAL GROSS WEIGHT by adding: Step 12 + Step 10		
Record	Step 13.	14
Determine PACKAGE ERRORS for packages opened for tare by subtracting: Step 1 - Step 13	Step 14.	

PROCEDURE	LOCATION ON THE WORKSHEET	LOCATION ON 1HE REPORT FORM
Determine PACKAGE ERRORS for these packages in DIMENSIONLESS UNITS by dividing Step 14 ÷ 2		
Record on worksheet and in crosshatched area of report form.	Step 15	
Look up MAV in Table 2-9 (page 43).	Step 16	3
Convert MAV in volume units to weight by the following arithmetic: Step 16 × Step 10 ÷ 1	Step 17	
Convert MAV to DIMENSIONLESS UNITS dividing Step 17 ÷ 2	Step 18	4
Compare unopened packages in sample with NOMINAL GROSS WEIGHT, record PACKAGE ERRORS in crosshatched area of report form	,	
Count number of minus package errors larger than MAV in 4		16
Continue filling out report form		17 and 18
Convert AVERAGE ERROR to units of volume by the following arithmetic: $ \begin{bmatrix} 18 & \times & 2 & \times & 1 \\ \end{bmatrix} $: Item 10	Step 19	19
Complete report form to indicate DISPOSITION OF LOT as APPROVED or REJECTED		[20] through [28] as applicable

PROCEDURE STEP NUMBERS REFER TO WORKSHEET; BOXES TO REPORT FORM	LOCATION ON THE WORKSHEET	LOCATION ON THE REPORT FORM
Fill out report form heading, including PRODUCT IDENTITY, BRAND, LOT CODE, CONTAINER DESCRIPTION, and		
LABELED CONTENTS		1
UNIT OF MEASURE		2
Determine inspection LOT SIZE (N), Record		5
Look up sampling plan Category A or B Table 2-2 (p.20) or Table 2-5 (p.19); check A or B		6
Record SAIPLE SIZE (n)		6
Record TARE SAMPLE SIZE		7
Record ALLOWED NUMBER OF UNREASONABLE ERRORS		8
Select sample and from it, tare sample		
Gross weight first package in tare sample	1. Gross Weight	
Weigh empty container and record tare weight	2. Tare Weight	
Open first package and count items in package	3. Count in Package	
Weigh counted items in first package	4. Weight of Counted Items	
Calculate weight of labeled count by the following arithmetic: 1 × step 4 ÷ step 3	5. Weight of Labeled Count	
Repeat procedure, from measuring the gross weight through calculating the weight of the labeled count, for second package selected for tare; record	Steps 1. through 5.	

PACKAGES LABELED BY COUNT

PROCEDURE STEP NUMBERS REFER TO WORKSHEET; BOXES TO REPORT FORM	LOCATION ON THE WORKSHEET	LOCATION ON THE REPORT FORM
Look up MAV in Table 2-10.(p. 45); record	Step 6.	3
Calculate MAV/6 by the following arithmetic Step 6 x Step 4 ÷ 6 ÷ Step 3	Step 7.	
If the value in Step 7 is smaller than the scale division, ALL PACKAGES MUST BE OPENED; check NO	Step 8.	
If the value in Step 7 is equal to or larger than the scale division, check YES	Step 8.	
If the weights recorded in Step 5 do <u>not</u> vary from each other, check NO; record weight from Step 5	Step 9.	
If the weights recorded in Step 5 DU vary from each other, look up how much they are allowed to vary in Table 4-3 (p. 38).	·	
If weights in Step 5 vary by more than Table 4-3, check YES; ALL PACKAGES MUST BE OPENED	Step 9.	
If weights in Step 5 vary less than Table 4-3, check NO and average weights in Step 5.	Step 9.	
Determine AVERAGE TARE by averaging weights recorded in Step 2	Step 10.	13
Determine NOMINAL GROSS WEIGHT by adding: Step 10 + Step 9; record	Step 11.	14
Determine PACKAGE ERRORS for packages opened for tare by subtracting: Step 1 - Step 11	Step 12.	

PROCEDURE STEP NUMBERS REFER TO WORKSHEET; BOXES TO REPORT FORM	LOCATION ON THE WORKSHEET	LOCATION ON THE REPORT FORM
Determine PACKAGE ERRORS for these packages in DIMENSIONLESS UNITS by dividing: Step 12 ÷ 2	Step 12.	
Record on worksheet and in crosshatched area of report form.	Step 13.	
Convert MAV in count to units of weight by the following arithmetic: Step $6 \times \text{Step 9} \div \boxed{1}$	Step 14.	
Convert MAV to DIMENSIONLESS UNITS dividing: Step 14 ÷ 2	Step 15.	4
Compare unopened packages in sample with NOMINAL GROSS WEIGHT, record PACKAGE ERRORS in crosshatched area of report form		
Count number of minus package errors larger than MAV in 4		16
Continue filling out report form		17 and 18
Convert AVERAGE ERROR back to count by the following arithmetic: $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Step 16.	19
Complete report form to indicate DISPOSITION OF LOT as APPROVED or REJECTED		20 through 28 as applicable

SECTION 2. SAMPLING PLANS

In this section tables from H-133 describe the various types of sampling plans and associated look-up values. The tables are in the most likely order of use:

o	Sampling plans of Category B (Table 2-5)
0	Sampling plans of Category A (Table 2-2)
o	Values of 0.8598/√n for sample size n (Table 2-3)
0	Values of f for percent of lot sampled (Table 2-4)
0	Calculation of the average range (Appendix H)
0	Sampling plans for packages labeled by low count (Table 5-1)
0	Sampling plans for packages given tolerances (Table 5-2)



Table 2-5. Sampling plans of Category B.

1 Lot size (number of packages in lot)	2 Sample size (number of packages in sample)	3 Tare sample size ^a (number of packages chosen for tare determination)	Number of minus package errors allowed to exceed the MAV ^b
N	n	n _t	
Up to and including 250	10 30	2	0

^aSpecial rules for tare sampling apply when Section 2.11.4. is used (glass or aerosol packages).

bSee Tables 2-8 through 2-11 (pages B-9 to B-14), Sections 2.12. and 2.13.

Table 2-2. Sampling plans of Category A.

1	2	3	Ħ
Lot size (number of packages in lot)	Sample size (number of packages in sample)	Tare sample size ^a (number of packages chosen for tare determination)	Number of minus package errors allowed to exceed the MAV ^b
N	n	n _t	
30 or less	all	2	0
31-800	30	2	1
801-2,000	50	5	2
2,001-5,000	80	5	3
5,001-15,000	125	5	5
15,001 and greater	200	10	7

^aSpecial rules for tare sampling apply when Section 2.11.4. is followed (this is the tare procedure for variable tare and must be used for glass or aerosol packages).

 $^{\mathrm{b}}$ See Tables 2-8 through 2-11 (pages B-9 to B-14), and Sections 2.12. and 2.13.

Table 2-3. Values of $\frac{0.8598}{\sqrt{n}}$ and $\frac{2}{\sqrt{n}}$ for sample size n.

1	2	3	
n sample size	$\frac{0.8598}{\sqrt{n}}$ used only when \overline{R} is calculated	$\frac{2}{\sqrt{n}}$ used only when s is calculated	
30 50 80 125 200	0.1570 0.1216 0.09613 0.07691 0.06080	0.3652 0.2828 0.2236 0.1789 0.1414	

Table 2-4. Values of f for percent of lot sampled *

Percent of lot sampled	f	Percent of lot sampled	f	Percent of lot sampled	f
1 2 3 4 5	.99 .99 .98 .98	36 37 38 39 40	.80 .79 .79 .78	71 72 73 74 75	.54 .53 .52 .51
6 7 8 9 10	.97 .96 .96 .95	41 42 43 44 45	.77 .76 .75 .75	76 77 78 79 80	.49 .48 .47 .46 .45
11 12 13 14 15	.94 .94 .93 .93	46 47 48 49 50	.73 .73 .72 .71	81 82 83 84 85	.44 .42 .41 .40
16 17 18 19 20	.92 .91 .91 .90 .89	51 52 53 54 55	.70 .69 .69 .68	86 87 88 89 90	•37 •36 •35 •33 •32
21 22 23 24 25	.89 .88 .88 .87	56 57 58 59 60	.66 .66 .65 .64	91 92 93 94 95	.30 .28 .26 .24
26 27 28 29 30	.86 .85 .85 .84	61 62 63 64 65	.62 .61 .60	96 97 98 99 100	.20 .17 .14 .10
31 32 33 34 35	.83 .82 .82 .81	66 67 68 69 70	.58 .57 .57 .56		

^{*}Percent of lot sampled = $\frac{\text{sample size}}{\text{lot size}} \times 100 = \frac{n}{N} \times 100$

APPENDIX H. CALCULATION OF THE AVERAGE RANGE

To calculate the average range of package errors for groups of 5 packages:

1. Record the package errors in successive groups of five packages in the order of weighing. (See Figure 2-5, page 2-19, and page A-1.)

For example, the following package errors were recorded on the report form (only the first three columns are shown):

pkg.	pkg.	pkg.	pkg.	pkg.	pkg.
number	error	number	error	number	error
(1)	+2	(6)	-2	(11)	+2
(2)	+4	(7)	-4	(12)	-4
(3)	+5	(8)	- 5	(13)	+5
(4)	+10	(9)	-10	(14)	+10
(5)	+3	(10)	-3	(15)	-3

2. Calculate the range (R) of package errors for each group of five. R does not have a sign.

The range is obtained as follows:

o If there are only plus errors in a group of five, <u>subtract</u> the smallest plus error from the largest plus error. This is the range (R) for the group.

For example for the first group of five packages:

o If there are only minus errors in the group, subtract the largest number with a minus sign from the smallest number with a minus sign. This is the range (R) for the group.

For example for the second group of five packages:

o If there are both plus and minus errors in the group of five, add the largest error which has a plus sign to the largest error which has a minus sign (but ignore the minus sign). This is the range (R) of the group.

For example for the third group of five packages:

- 3. Calculate the sum of all R and note the number of groups. For example, let us consider the previous three examples as one set of sample data. For these examples the sum of R = 8 + 8 + 14 = 30 and the number of groups is 3.
- 4. Calculate the average R, called \overline{R} , as follows:

$$\overline{R} = \frac{\text{sum of all R (step 3)}}{\text{number of groups}}$$

In the example above,
$$\overline{R} = \frac{30}{3} = 10$$

When calculating the range in net weights or range in tare weights for the alternative tare procedure, the range is the difference between the largest and smallest weights.

For example, the following tare weights are recorded:

The range in tare weights is 0.204 lb - 0.199 lb = 0.005 lb.

Table 5-1. Sampling plans for packages labeled by low counta

1	2	3	Ħ
Lot size (number of packages in lot)	Sample size (number of packages in sample) n	Tare sample size (number of packages chosen for tare determination) nt	Number of packages allowed to contain fewer than the labeled count.
Up to and includ- ing 500	10	2	1
501-5000	30	2	2
5001 and greater	50	5	3

aLabeled count is 50 or fewer units.

Table 5-2. Sampling plans for packages given tolerances.

1 Lot size N	2 Sample size n	3 Tare sample size n _t	Number of package errors which may exceed allowable difference
Up to and including 500	10	2	0
501-5,000	30	2	1
5,0001 and over	50	5	2



SECTION 3. VARIABLE TARE

This section provides three tables needed to determine the average tare of glass, aerosol, or other variable tare packages. (This procedure is called the "Alternative Tare Method" in H-133.) The tables:

- o Specify the number of packages to open initially as a function of the sampling plan category (A or B) and lot size (Table 2-6. Initial tare sample size for alternative procedure.)
- o Specify the total number of packages for which tare weights must be determined (to obtain an average tare) as a function of the sample size and the value of the ratio Rc/Rt (Table 2-7. Total number of packages (nt) to be opened for tare determination.)
- o Correct the tare weights of foam aerosol products (Table 3-2. Test allowances for foam products.)



Table 2-6. Initial tare sample size for alternative tare procedures.

Sampling plan Category	Lot size	Initial tare sample size
А	all	5 packages
В	equal to or less than 250 packages	2 packages
	greater than 250 packages	5 packages

Table 2-7. Total number * of packages ($n_{\rm t}$) to be opened for tare determination.

	n=200	nt	200 193 184 173	148 135 122 111 100	91 82 75 68 62	57 52 52 52 54 54 50	33.2.3.3.2.3.3.2.3.3.2.3.3.2.3.3.3.2.3	% 52 33 58 % 53 33 58
	n=125	nt	125 121 115 108	92 84 77 69 63	57 52 47 43 39	36 30 30 28 25	24 22 20 19 18	17 16 15 14
ə	n=80	nt	80 77 74 69 69	50 50 50 50 50 50	37 33 30 28 25	23 21 19 16	2 1 2 2 2 2 2	11 01 8
number of packages in sample	n=50	ut	04 14 94 64 67	37 31 28 25	23 21 19 17	15 13 11 10	00 8 8 7	7 6 6 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
number of pa	n=30	$^{\mathrm{n}}$	30 28 26 24 24	23 21 19 17	14 13 12 10	6 8 8 F 9	20000000	न न न न ल
	n=10	nt	01 01 06 8	8 7 7 9 9	$v_{n} = v_{n}$	๛๛๛๛๙	~~~~	00000
	9. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4.	Rc/Rt	0.2 OR LESS 0.21 - 0.40 0.41 - 0.60 0.61 - 0.80 0.81 - 1.00	1.01 - 1.20 1.21 - 1.40 1.41 - 1.60 1.61 - 1.80 1.81 - 2.00	2.01 - 2.20 2.21 - 2.40 2.41 - 2.60 2.61 - 2.80 2.81 - 3.00	3.01 - 3.20 3.21 - 3.40 3.41 - 3.60 3.61 - 3.80 3.81 - 4.00	4.01 - 4.20 4.21 - 4.40 4.41 - 4.60 4.62 - 4.80 4.81 - 5.00	5.01 - 5.20 5.21 - 5.40 5.41 - 5.60 5.61 - 5.80 5.81 - 6.00

* Including those already opened for initial tare determination.

Table 2-7 (continued). Total number* of packages (nt) to be opened for tare determination.

1	n=200	nt	19 16 16	13 13 13 13 13		00000	00000	10
	n=125	nt	10 10 10 10	99988	8 9	ממטפט	ע יט יט יט יט	5
sample	n=80	nt	88 7 7 7 7	מטטהע	רט רט רט רט	ה' תי תי תי תי	רט רט רט רט	5
packages in	n=50	nt	טטטטט	רט רט רט רט	טטטטט	ע ט ט ט ט ט	ט ט ט ט ט ט	5
number of	n=30	1u	m m m m m	. w w a a a		00000		2 .
	n=10	nt	00000	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0	2
		Rc/Rt	6.01 - 6.20 6.21 - 6.40 6.41 - 6.60 6.61 - 6.80 6.81 - 7.00	7.01 - 7.20 7.21 - 7.40 7.41 - 7.60 7.61 - 7.80 7.81 - 8.00	8.01 - 8.20 8.21 - 8.40 8.41 - 8.60 8.61 - 8.80 8.81 - 9.00	9.01 - 9.20 9.21 - 9.40 9.41 - 9.60 9.61 - 9.80	10.01 - 10.20 10.21 - 10.40 10.41 - 10.60 10.61 - 10.80 10.81 - 11.00	11.01 - 11.20

* Including those already opened for initial tare determination.

Table 3-2. Test allowances for foam aerosol products

Avoirdupois:	
Labeled weight of package	Test allowance Ounce Pound
0 to less than 1 1/2 oz 1 1/2 oz to less than 5 oz 5 oz to less than 8 oz 8 oz to less than 11 oz 11 oz to less than 14 oz 14 oz to less than 1 lb 1 oz 1 lb 1 oz or more	0 0 1/16 0.004 1/8 0.008 3/16 0.012 1/4 0.016 5/16 0.020 3/8 0.023
Metric: Labeled weight of package	Test allowance Grams
O to less than 50 g 50 g to less than 100 g 100 g to less than 200 g 200 g to less than 300 g 300 g to less than 400 g 400 g to less than 500 g Over 500 g	0 1 3 5 7 9

SECTION 4. WEIGHING RULES

This section contains reference tables for:

- o Determining the maximum size of the unit of measure to record package errors for packages labeled by weight. This table also guides the inspector in the selection of appropriate weighing equipment. (Table 3-1.)
- o Selecting the capacity of scale to be used when weighing liquids (Table 4-1.)
- o Determining the maximum size of the unit of measure used to record package errors when weighing packages labeled by liquid volume (Table 4-2.)
- o Determining whether the variation in the weights of equal amounts of product from two different packages not labeled by weight is too large to permit package error determination by weighing. (Table 4-3.)



Table 3-1. Recommended maximum size of scale division on the scale used in checking package weights.

Avoirdupois	is		Metric units	units
Labeled weight	Scale divisions (oz avoir)	visions (1b)	Labeled weight	Scale division (kg)
Up to and including 1.92 oz (0.12 lb)	В	๗	Up to and including 82 g	æ
Greater than 1.92 oz (0.12 lb) to and including 5.44 oz (0.34 lb)	1/32 ^b	0.002 ^b	Greater than 82 g to and including 250 g	0.001 ^b
Greater than 5.44 oz (0.34 lb) to and including 20 oz (1.25 lb)	1/16	0.004	Greater than 250 g to and including 900 g	0.002
Greater than 1.25 lb to and including 4 lb	1/8	0.008	Greater than 900 g to and including 2.5 kg	0.005
Greater than 4 lb to and including 8 lb	1/4	0.02	Greater than 2.5 kg to and including 30 kg	0.01
Greater than 8 lb to and including 25 lb	1/2	0.02	Greater than 30 kg to and including 60 kg	0.05
Greater than 25 lb to and including 50 lb	-	0.05	Greater than 60 kg	0.1
Greater than 50 lb to and including 150 lb	ដ	0.2		
Greater than 150 lb	8	0.5		

^aAn analytical or other high accuracy balance will be necessary for weighing packages in this category.

^DThe equal-arm package scale must be used as null-indicator for packages labeled from 1.92 to 5.44 oz or 82 to 250 g to eliminate effects of possible tower errors.

Table 4-1. Weighing devices appropriate to use to check common consumer products labeled by liquid volume.

Labeled volume (inch-pound)	Device	Labeled volume (metric)
Up to and including 4.25 fl oz	analytical or other high accuracy balance	Up to and including 126 mL
Greater than 4.25 fl oz to and including 32 fl oz	small capacity equal-arm scale or equivalent	Greater than 126 mL to and including 1 L
Greater than 32 fl oz to and including 3 gal	large capacity equal-arm scale or equivalent	Greater than 1 L to and including 12 L
Greater than 3 gal	commercial scale and substitution weighing	Greater than 12 L

Table 4-2. Recommended maximum size of scale division on the scale to be used in checking weights of packaged goods labeled by liquid volume.

Inch-Pound			Metric	
Labeled volume	Scale divi (oz avoir)	sion (lb)	Labeled volume	Scale division (g)
Up to and including 4.25 fl oz	a	a	Up to and including 3 mL	0.01 ^a
			Greater than 3 mL to and including 126 mL	0.1ª
Greater than 4.25 fl oz to and including 17.00 fl oz	1/32b	0.002b	Greater than 126 mL to and including 503 mL	1.0b
Greater than 17.00 fl oz to and including 55.00 fl oz	1/16	0.004	Greater than 503 mL to and including 2.041 L	2.0
Greater than 55.00 fl oz to and including 1.25 gal	1/8	0.01	Greater than 2.041 L to and including 5.489 L	5.0
Greater than 1.25 gal to and including 1.875 gal	1/4	0.02	Greater than 5.489 L to and including 37.5 L	10.0
Greater than 1.875 gal to and including 4.375 gal	1/2			
Greater than 4.375 gal to and including 9 gal	1	0.05		
Greater than 9 gal to and including 18 gal	2	0.1		

^aUse analytical or other high accuracy balance.

bUse package checking scale as null indicator.

Table 4-3. Maximum permitted difference in weights of two equal quantities according to the type of scale used to weigh.

Type of Scale	Pounds	Grams
Analytical or other high accuracy balance	0.0001	0.05
Small capacity equal-arm scale or equivalent	0.002	1.0
Large capacity equal-arm scale or equivalent	0.004	2.0
Commercial scale up to and including 30 lb (14 kg)	0.01	5.0
Commercial scale above 30 lb (14 kg) up to and including 100 lb	0.02	9.0

SECTION 5. MAV's

In this section, tables list the limits of unreasonable minus package errors (MAV's) for application to individual packages according to their labeled net quantity statements:

0	Weight	(Table	2-8.)
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- o Volume (Table 2-9.)
- o Count (Table 2-10.)
- o Length or Area (Table 2-11.)
- o U.S.D.A. Lower Limits for Individual Packages



Table 2-8. MAV's for an individual package labeled by weighta.

Avoird	lupois units		Metric unit	3
Labeled weight	MA		Labeled weight	MAV
Pounds or ounces	Decimal pounds	Fractional ounces	Grams	Grams
up to and including 0.08 lb up to and including 1.28 oz		of Weight	up to and including 36	10% of labeled weight
0.08+b to ^c 0.12 lb 1.28+ to 1.92 oz	0.008	1/8	36+ to 54	ц
0.12+ to 0.18 lb 1.92+ to 2.88 oz	0.012	3/16	54+ to 82	5
0.18+ to 0.26 lb 2.88+ to 4.16 oz	0.016	1/4	82+ to 118	7
0.26+ to 0.34 lb 4.16+ to 5.44 oz	0.020	5/16	118+ to 154	9
0.34+ to 0.46 lb 5.44+ to 7.36 oz	0.024	3/8	154+ to 209	11
0.46+ to 0.58 lb 7.36+ to 9.28 oz	0.028	7/16	209+ to 263	13
0.58+ to 0.70 lb 9.28+ to 11.20 oz	0.032	1/2	263+ to 318	15
0.70+ to 0.84 lb 11.20+ to 13.44 oz	0.036	9/16	318+ to 381	16
0.84+ to 0.94 lb 13.44+ to 15.04 oz	0.040	5/8	381+ to 426	18
0.94+ to 1.08 lb 15.04+ to 17.28 oz	0.044	11/16	426+ to 490	20
1.08+ to 1.26 lb	0.048	3/4	490+ to 572	22
1.26+ to 1.40 lb	0.052	13/16	572+ to 635	24
1.40+ to 1.54 lb	0.056	7/8	635+ to 698	25
1.54+ to 1.70 lb	0.060	15/16	698+ to 771	27

^aApplies only to shortages in package weight (that is, the MAV is compared with minus package errors only)
^b0.08+ means "greater than 0.08"
^c"to" means "to and including"

Table 2-8. (continued) MAV's for an individual package labeled by weight.

	rdupois units		vidual package labeled i	
Labeled weight		AV_	Labeled weight	MAV
Pounds	Decimal pounds	Fractional ounces	Grams or kilograms	Grams
1.70+ to 1.88	0.064	1	· 771+ to 852	29
1.88+ to 2.14	0.070	1 1/8	852+ to 971	32
2.14+ to 2.48	0.078	1 1/4	971+ to 1.125	35
2.48+ to 2.76	0.086	1 3/8	1.125+ to 1.350	40
2.76+ to 3.20	0.094	1 1/2	1.350+ to 1.600	45
3.20+ to 3.90	0.11	. 1 3/4	1.600+ to 1.800	50
3.90+ to 4.70	0.12	2	1.800+ to 2.100	55
4.70+ to 5.80	0.14	2 1/4	2.100+ to 2.640	65
5.80+ to 6.80	0.15	2 1/2	2.640+ to 3.080	70
6.80+ to 7.90	0.17	2 3/4	3.080+ to 3.800	80
7.90+ to 9.40	0.19	3	3.800+ to 4.400	85
9.40+ to 11.70	0.22	3 1/2	4.400+ to 5.200	100
11.70+ to 14.30	0.25	4	5.200+ to 6.800	115
14.30+ to 17.70	0.28	4 1/2	6.800+ to 8.20	130
17.70+ to 23.20	0.31	5	8.20+ to 10.60	1 45
23.20+ to 31.60	0.37	6	10.60+ to 14.30	170
31.60+ to 42.40	0.44	7	14.30+ to 19.25	200
42.40+ to 54.40	0.50	8	19.25+ to 24.70	230
54.40+	2% of 1 wei		24.70+	2% of labeled weight

Table 2-9. MAV's for an individual package labeled by volume - liquid or drya.

	Inch-Pound			Metric	
Labeled quantity	Liquid MAV (floz)	Labeled quantity	Dry MAV (cu in)	Labeled quantity	Liquid and dry MAV (mL)
up to and including 0.50 fl oz	Ф	up to and including 0.18 cu in	. 0.03	up to and includ- ing 3 mL	0.50
		0.18+ to 0.49 cu in	90.0	3+ to 8 mL	1.0°
		0.49+ to 0.92 cu in	60.0	8+ to 15 mL	1.5°
0.50 ^{†d} to ^e 0.75 fl oz	90.0	0.92+ to 1.35 cu in	0.11	15+ to 22 mL	2.0
0.75+ to 2.25 fl oz	0.13	1.35+ to 4.06 cu in	0.23	22+ to 67 mL	3.5
2.25+ to 4.25 fl oz	0.19	4.06+ to 7.67 cu in	0.34	67+ to 126 mL	5.5
4.25+ to 5.75 fl oz	0.25	7.67+ to 10.38 cu in	0.45	126+ to 170 mL	7.5
5.75+ to 7.50 fl oz	0.31	10.38+ to 13.54 cu in	95.0	170+ to 222 mL	6
7.50+ to 11.75 fl oz	0.38	13.54+ to 21.21 cu in	0.68	222+ to 347 mL	-
11.75+ to 17.00 fl oz	0.50	21.21+ to 30.68 cu in	06.0	347+ to 503 mL	15
17.00+ to 21.00 fl oz	0.63	30.68+ to 37.90 cu in	1.13	503+ to 621 mL	18
21.00+ to 27.00 fl oz	0.75	37.90+ to 48.73 cu in	1.35	621+ to 798 mL	22
Liquid Measure Equivalents 1 pint = 16 fl oz 1 quart = 32 fl oz 1 gallon = 128 fl oz					

 $^{\rm a}_{\rm Applies}$ to shortages in package volume (that is, minus package errors). Convert to metric units and use laboratory glassware. Cuse laboratory glassware.

do.50+ means "greater than 0.50." ento" means "to and including."

Table 2-9 (continued). MAV's for an individual package labeled by volume - liquid or dry.

Inch-Pound Liquid	Labeled quantity	Dry	Metric Labeled quantity	Liquid
MAV (floz)		MAV (cu in)		and dry (HAV)
0.88	48.73+ to 55.95 cu in	1.58	798+ to 917 mL	26
1.00	55.95+ to 70.38 cu in	1.80	917+ mL to 1.153 L	200
1,25	70.38+ to 99.26 cu in	2.26	1.153+ to 1.627 L	37
1.50	99.26+ to 124.5 cu in	2.71	1.627+ to 2.041 L	4
1.75	124.5. to 153.4 cu in	3.2	2.041+ to 2.514 L	52
2.0	153.4+ to 185.9 cu in	3.6	2.514+ to 3.046 L	29
2.5	185.9+ to 288.8 cu in	4.5	3.046+ to 4.732 L	7.4
3.0	288.8+ to 335.0 cu in	5.4	4.732+ to 5.489 L	89
3.5	335.0+ to 433.1 cu in	6.3	5.489+ to 7.098 L	104
0.4	433.1+ to 490.9 cu in	7.2	7.098+ to 8.044 L	118
11.5	490.9+ to 620.8 cu in	8.1	8.044+ to 10.173	133
5.0	620.8+ to 707.4 cu in	0.6	10.173+ to 11.593	148
0.9	707.4+ to 1011 cu in	10.8	11.593+ to 16.561	177
7.0	1011+ to 1155 cu in	12.6	16.561+ to 18.927	207
8.0	1155+ to 1444 cu in	14.4	18.927+ to 23.659	237
0.6	11/11/1+ to 1631 cu in	16.2	23.659+ to 26.734	566
1% of labeled volume	0ver 1631 cu in	1% of labeled volume	Over 26.734 L	1% of labeled volume
bark mulch	Dry Measure 1 Dry Pint = 33.6003125 cu in 1 Dry Quart = 67.200625 cu in	Dry Measure Equivalent 03125 cu in 1 Bushel 00625 cu in 1 cu ft	int iel = 2150.42 cu in t = 1728 cu in	

MAV's for an individual package labeled by volume - liquid or drya. Table 2-9.

	Inch-Pound			Metric	
Labeled quantity	Liquid MAV (floz)	Labeled quantity	Dry MAV (cu in)	Labeled quantity	Liquid and dry MAV (mL)
up to and including 0.50 fl oz	q	up to and including 0.18 cu in	£0°0	up to and includ- ing 3 mL	0.56
		0.18+ to 0.49 cu in	90.0	3+ to 8 mL	1.00
		0.49+ to 0.92 cu in	60.0	8+ to 15 mL	1.50
0.50 ^{†d} to ^e 0.75 fl oz	90.0	0.92+ to 1.35 cu in	0.11	15+ to 22 mL	2.0
0.75+ to 2.25 fl oz	0.13	1.35+ to 4.06 cu in	0.23	22+ to 67 mL	3.5
2.25+ to 4.25 fl oz	0.19	4.06+ to 7.67 cu in	0.34	67+ to 126 mL	5.5
4.25+ to 5.75 fl oz	0.25	7.67+ to 10.38 cu in	0.45	126+ to 170 mL	7.5
5.75+ to 7.50 fl oz	0.31	10.38+ to 13.54 cu in	95.0	170+ to 222 mL	6
7.50+ to 11.75 fl oz	0.38	13.54+ to 21.21 cu in	0.68	222+ to 347 mL	1
11.75+ to 17.00 fl oz	1 0.50	21.21+ to 30.68 cu in	06.0	347+ to 503 mL	15
17.00+ to 21.00 fl oz	0.63	30.68+ to 37.90 cu in	1.13	503+ to 621 mL	18
21.00+ to 27.00 fl oz	0.75	37.90+ to 48.73 cu in	1.35	621+ to 798 mL	22
Liquid Measure Equivalents 1 pint = 16 fl oz 1 quart = 32 fl oz 1 gallon = 128 fl oz					

 $^{\rm A}_{\rm Applies}$ to shortages in package volume (that is, minus package errors). ^Convert to metric units and use laboratory glassware.

CUSe laboratory glassware. d0.50* means "greater than 0.50." e"to" means "to and including."

Table 2-9 (continued). MAV's for an individual package labeled by volume - liquid or dry.

	Inch-Pound			Metric	
Labeled quantity	Liquid MAV (floz)	Labeled quantity	Dry MAV (cu in)	Labeled quantity	Liquid and dry (MAV)
27.00+ to 31.00 fl oz	0.88	48.73+ to 55.95 cu in	1.58	798+ to 917 mL	26
31.00+ to 39.00 fl oz	1.00	55.95+ to 70.38 cu in	1.80	917+ mL to 1.153 L	30
39.00+ to 55.00 fl oz	1.25	70.38+ to 99.26 cu in	2.26	1.153+ to 1.627 L	37
55.00+ to 69.00 fl oz	1.50	99.26+ to 124.5 cu in	2.71	1.627+ to 2.041 L	ከከ
69.00+ to 85.00 fl oz	1.75	124.5. to 153.4 cu in	3.2	2.041+ to 2.514 L	52
85.00+ to 103.00 fl oz	2.0	153.4+ to 185.9 cu In	3.6	2.514+ to 3.046 L	59
103.00+ to 160 fl oz (1.25 gal)	2.5	185.9+ to 288.8 cu in	11.5	3.046+ to 4.732 L	7.11
160+ to 185.6 fl oz	3.0	288.8+ to 335.0 cu in	5.4	4.732+ to 5.489 L	89
185.6+ to 240 fl oz	3.5	335.0+ to 433.1 cu in	6.3	5.489+ to 7.098 L	104
240+ to 272 fl oz	0.4	433.1+ to 490.9 cu in	7.2	7.098+ to 8.044 L	118
272+ to 344 fl oz	11.5	490.9+ to 620.8 cu in	8.1	8.044+ to 10.173	133
344+ to 392 fl oz	5.0	620.8+ to 707.4 cu in	0.6	10.173+ to 11.593	148
392+ to 560 fl oz	0.9	707.4+ to 1011 cu in	10.8	11.593+ to 16.561	177
560+ to 640 fl oz	7.0	1011+ to 1155 cu in	12.6	16.561+ to 18.927	207
640+ to 800 fl oz	8.0	1155+ to 1444 cu in	1.41	18.927* to 23.659	237
800+ to 904 fl oz	0.6	1444 to 1631 cu in	16.2	23.659+ to 26.734	566
Over 904 fl oz	1% of labeled volume	0ver 1631 cu in	1% of labeled volume	Over 26.734 L	1% of labeled volume
See Section 2-13 for exception: b	bark mulch	Dry Measure 1 Dry Pint = 33.6003125 cu in 1 Dry Quart = 67.200625 cu in	Dry Measure Equivalent 03125 cu in 1 Bushel 00625 cu in 1 cu ft	int iel = 2150.42 cu in 't = 1728 cu in	

Table 2-10. MAV's for an individual package labeled by counta.

Labeled count	MAV
up to and including 17 ^b	0
18-50 ^b	1
51-83	2
84-116	3
117-150	ц
151-200	5
201-240	6
241-290	7
291~345	8
346-400	9
401-465	10
466-540	. 11
541-625	12
626-725	13
726-815	14
816-900	15
901-990	16
991-1075	17
1076-1165	18
1166-1250	19
1251-1333	20
1334 and over	1.5% of labeled count rounded off to the nearest whole number

^aApplies only to shortages in package count (that is, minus package errors).

bSee Section 5.2. for sampling plans to be used with these package sizes.

Table 2.11. MAV's for an individual package labeled by length (width) or by area^a

Inch-Pound	הפוואייוו	Metric
Labeled Length yards	MAN (expressed as a percentage of the labeled length)	Labeled length meters
Up to and including 1	3%	Up to and including 1
1+b toc 48	1.5%	1+ to 40
48+ to 96	24	40+ to 85
96+ to 154	2.5%	85+ to 140
154+ to 330	3%	140+ to 300
330+ to 1100	4.8	300+ to 1000
1100+	5%	1000+
	Area	
The MAV	The MAV for packages labeled by area is 3% of the labeled area.	labeled area.

^aApplies only to shortages in package measure (that is, minus package errors).

b1+ means greater than 1

C"to" means "to and including"

See Section 2.13. for exceptions: textiles, polyethylene sheeting.

Table 2-12. U.S. Department of Agriculture, Meat and Poultry, Groups and Lower Limits for individual packages*

Group Name	Definition Group (numbe labeled weight i Homogeneous, Fluid When Filled	rs are	Lower Limit for Individual Weights
А	less than 3		10 % of labeled weight
1	3-16	-	7.1 g 0.25 oz 8/32 oz 4/16 oz 2/10 oz 2/8 oz 1/4 oz
2	over 16	3-7	14.2 g 0.50 oz 16/32 oz 8/16 oz 5/10 oz 4/8 oz 2/4 oz
3	-	over 7 to 48	28.3 g 1 oz
Ц	-	over 48 to 160	42.5 g 1.50 oz 1 16/32 oz 1 8/16 oz 1 5/10 oz 1 4/8 oz 1 2/4 oz
5	1	over 160	2 oz 1/4 lb

^{*}See also Appendix J.



SECTION 6. REPORT FORMS AND WORKSHEETS

This section contains:

0	A table referring to locations on the report form and where to obtain further information in H-133.
0	Standard Pack Report Form
0	Standard Pack Report Form - Weight Only
0	Random Pack Report Form
0	Worksheet for Packages Labeled by Liquid Volume
0	Worksheet for Packages Labeled by Count
0	Worksheet for Checking Paint
0	Table 4-4. Thickness of Paint Can Walls and labels
0	Worksheet for Checking Polyethylene Sheeting



Table 2-1. Guide to locations on the report form for standard pack packages on page 55

Box	Subject	Section	Handbook 133 Page
1	Labeled Contents		
2	Unit of Measure	2.2.1.	2-2
3	Maximum Allowable Variation (MAV)	2.9.1.	2-16
'	MAXIMUM ATTOWABLE VALUE (MAY)	2.12.	2-27 & B-9
4	MAV (dimensionless units)	2.9.1.	to B-15 2-16
5	Lot Size (N)	2.3.3	2-8
6	Sample Size (n)	2.6., 2.7.	2-9, 2-14
7	Tare Sample Size (nt)	2.6., 2.7., 2.11.4.	2-9, 2-14,
	ů .		2-23
8	Allowed Number of Unreasonable Errors	2.6.1., 2.7.1.	2-10, 2-14
9	Range of Net Weights (R _C)	2.11.4.	2-25
10	Range of Tare Weights (R _t)	2.11.4.	2-25
11	R _c + R _t	2.11.4.	2 - 25
12	n _t from Table 2-7	2.11.4.	2-25
13	Average Tare	2.11., 2.11.3.,	2-20, 2-23,
122	Tono Como ti	2.11.4	2-26
13a	Tare Correction	moisture 2.14.,	2-29
		foam 3.11.6.,	3-37
14	Nominal Chase Height	vacuum pack 3.15.	3-42
15	Nominal Gross Weight Total Package Error	3.5.	3-7
16	Actual Number of Unreasonable Errors	2.9.3.	2-18
17	Decision on Unreasonables	2.6.1., 2.7.1	2-10, 2-14
18	Average Error (dimensionless units)	2.6.1., 2.7.1. 2.6.2., 2.7.2.	2-10, 2-14
19	Average Error (labeled units)	2.6.2., 2.7.2.	2-11, 2-15
20	Decision on Average	2.6.2., 2.7.2.	2-11, 2-15 2-11, 2-15
21	Average Range	2.6.2., Appendix H	2-11, H-1
22	Value from Table 2-3, column 2	2.6.2.	2-12
23	d	2.6.2.	2-12
24	(n/N) x 100	2.6.2.	2-13
25	f	2.6.2.	2-13, B-4
26	T	2.6.2.	2-13
27		2.6.2.	2-14
28	Disposition of Lot	Summary of boxes	2-4
		17, 20, 27	



DATE				S	TANDA	RD PACK	REPOR	T FORM		!	REPORT N	UMBER	
Location of TE	ST (Name, A	Address)	□ W	etailer holesaler ackager	PRODUCT ID	ENTITY	BRAND		LOT CODE(S))	CON	TAINER D	DESCRIPTION
					1 LABELED	CONTENTS	2 UNIT OF	MEASURE D Ib.	3 MAV (san units as I See Worksheet		See	MAV (dim	ensionless units)
5 LOT SIZE	(N) II												
6 SAMPLE S O A O B 7 TARE SAI	GIZE (n) (p. 20) (p. 19) MPLE ternative 29)	co Fil Go	unt, are I out re to app	ea, etc.	neading, bo	or standard oxes 1 & follow direct	2, and b	oxes 5 t	hrough 8].			
9 R _C (See W Range of Net Weights	Vorksheet)	R	R _T (See ange of are Weigh	Worksheet)	11 R _c ÷	_	12 n _t (Tabl		13 AVERAGE See Worksheet	TARE	14 NOMI WEIG See Workshee		SS
						PACKAGE	ERRORS					TOT.	ALS (0/+)
													····
RANGES											15 7	OTAL ER	ROR
16 NO. UNRE MINUS EF (Compare with box 4)	RRORS	22 Use		FAILS NTINUE	18 AVERAGE (Dimension 15 ÷ 6 = 23 d = 21 ×	nless Units)	19 AVERAGE (labeled u See Worksheet 24 (n/N) × 10 (6 + 5)>	nits) 0 =	□ NO→□ YES→ 0		f in 26		to 21
27 Disregard	ling the sigr	ns, is 18	larger tha	n 26 ? [YES	S → LOT FAILS → LOT PASSI	S ES							
Comments:						, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			28 DISPOSI		OT: APPRO REJEC		
Acknowledged	Receipt of	Report					Official						



DATE			STANDA		K REPOF T ONLY	RT FORM	1	REP	REPORT NUMBER		
Location of TEST (Nam	1	☐ Retailer ☐ Wholesaler ☐ Packager	PRODUCT ID	ENTITY	BRAND		LOT CODE(S	i)	CONTAINER	DESCRIPTION	
			1 LABELED	WEIGHT	2 UNIT OF	MEASURE Ib. oz.	3 MAV Tab p. 41 & 4		4 MAV (dim	nensionless units) =	
5 LOT SIZE (N)	a GROSS WEIGHT										
6 SAMPLE SIZE (n)	b TARE WEIGHT										
☐ A (p. 20) ☐ B (p. 19)	© NET WEIGHT										
7 TARE SAMPLE SIZE Alternative (p. 29)	d PACKAGE ERROR a - 14										
8 Allowed Number UNREASONABLE ERRORS	units) d ÷ 2										
9 R _C (see C) Range of Net Weights	10 R _T (see b) Range of TARE Weights	$\begin{array}{c c} 11 & R_C \div R_T = \\ \hline 9 & \div 10 = \\ \end{array}$	12] n _i (Tab p. 30	···	RAGE TARE dry wet altern		E CORRECTION Moisture Foam (p. Vacuum	32) WE	MINAL GROSS EIGHT 13 - 13a =		
				PACKAGE	ERRORS				(-)	(0/+)	
-											
RANGES									15 TOTAL E	RROR	
16 NO. UNREASONA MINUS ERRORS (Compare with box 4)	O YES:	LOT FAILS CONTINUE	15 ÷ 6 =	nless Units)	19 AVERAGI (labeled to 18 × 2	units) =	□ NO → (GO TO 28	AILS [] Cat A, g		
21 AVERAGE RANGI	- P • • • •	to look up value 2-3, Col. 2 (p. 20)	23 d = 21 ×	[22] =	(6 ÷ 5)		_	to look up f in 4 (p. 21) f =	26 T = 2:	3) × [25] =	
27 Disregarding the	signs, is 18 large		S - LOT FAIL								
Comments:							28 DISPOS		PROVED JECTED		
Acknowledged Receipt	t of Report				Official						



DATE		RAN	IDOM PA	CK REI	PORT FOF 2)	R	REPORT NUMBER				
LOCATION OF TEST (Name, Address)	☐ Retailer ☐ Wholesal ☐ Packager	er	SIZE (N)	2 SAI	MPLE SIZE (n) A (p. 20) B (p. 19)	3 TARE	SAMPLE SIZE alternat (p. 29)	LINIDEAG	ED NUMBER OF SONABLE ERRORS		
			OF MEASURE of scale div.)			□ lb	TARE	□ DRY □ WET (page 2	? for alternative)		
7 PRODUCT DESCRIPTION, LOT CO UNIT PRICE	ODE 8	LABELED WEIGHT	9 PACKAC	GE ERROR 0/+	10 MAV (Weight) (p. 41 & 42)	11 MAV (dimensionless) 10 ÷ 5	TARE 1	PACKAGE 1	PACKAGE 2		
							6 AVERAG	E TARE			
							TARE 2	E TARE			
							TARE 3				
							6 AVERAG	E TARE			
							TARE 4 6 AVERAG	E TARE			
							(6	LOT DISPOSIT			
							14 IS	GREATER TH	AN ZERO?		
								RAGE = TOTAL + NO. OF PACKAGES = 12 + 2 =			
							ERROR	AVERAGE AVERAGE UNIT OF			
							17 IS AVER	= RAGE ERROR 0/-	+?		
							□ NC	S → GO TO 18 → LOT FAILS			
								OT ACCEP			
							COMMENTS	S:			
			12 TOTAL	ERROR	13 NUMBER OF PACKAGE E EXCEEDING	MINUS RROPS MAV					
Acknowledged Receipt of Report					Official						

Official

RANDOM PACK REPORT FORM

Page 2 of 2

REPORT NUMBER

ALTERNATI	VE TARE CAL	CULATIONS:											
a GROSS	WEIGHT]	
b TARE W	/EIGHT											6b R _T =	
c NET WE	EIGHT											6a R _C =	
	GE ERROR 6e - 8								· · ·			6c R _C ÷	3 _T = ÷ 6b
e PACKA											···	6d nt (Table	e 2-7 p. 30)
Additional	GROSS WT		<u> </u>									6e AVERA	3E
Tare weights	TARE WT									1		TARE	
		NOTE: PACKAGES				CATEG LIGHTE			IEST V	VHEN FOLLO	WING A		
19				20	AVERAGE ERROR	1=	T	OTAL	+	NO. OF PACKAGES			
	TH PA	PAGE 1, E NUMBER OF MINUS CKAGE ERRORS			(Scale div)	=		12	+	2			
	is	CEEDING THE MAY RECORDED IN BOX 13 X 4 CONTAINS THE ALLOWED NUM	-	21	AVERAGE ERROR in units of weight	-	EF In	RAGE RROR no. of	×	UNIT OF MEASURE			
IS 13 Greater than 4 ? YES → LOT FAILS. RECORD					=		le div. 20	×	5				
					-	,							
		NO -GO TO 20	18 PAGE 1	22	IS 20 MINUS?					IO → RECORD		ION IN BOX	18 . PAGE 1
23			_	25	TABLE 2-3	- 20)		28 d=	24 ×		27	N)× 100 =	
		RANGE OF PACKA ERRORS FOR EACH GROUP OF 5 PACK	4		Col. 2 value (pag	e 20)		=			@	2 + 1)×10	00 =
GROUP	1			\dashv									
1				4									
2				28					20				
3				┦	Use 27 to look up f in Table	2-4 (pag	je 21)	f =		T = 26 × 28			
4				4									
5		· · · · · · · · · · · · · · · · · · ·		4									
				-									
7					SREGARDING TH		3,						
8 9				- Is	20 larger than 2								
				-	I NO→RECC	ORD DISE	POSIT	ION IN B	OX [18	. PAGE 1			
10 24 AVERA	ACE - SUM	OF : NO OF CROU	20	_									
. R	AGE = SUM R	OF + NO. OF GROUP	73										
	R =			F	Record final lot dis	position	on pa	age 1 in t	oox [18]				

WORKSHEET FOR PACKAGES LABELED BY LIQUID VOLUME

NUMBERS WITH BOXES (e.g. 3) REFER TO REPORT FORM (page 53) STEP NUMBERS (e.g. STEP 5) REFER TO WORKSHEET

Fill out report form up through box 8, skip boxes 3 and 4

		(1st Pkg)	(2nd Pkg)	(3rd)	(4th)	(5th)
1. Gross Weight						
2. Tare Weight	*R _T =					
Net Weight	*R _C =					
3. Flask Weight (full)						
4. Flask Weight (empty, wetted)						
5. Weight of Liquid (Step 3 - Step 4)						
6. Volume of Flask						
7. Temperature of Liquid	d					

8. Do the weights recorded in Step 5 differ from each other by more than the value in Table 4-3 (page 38)?

YES | | If this box is checked, open all packages in sample and determine each package error by volume (see Section 4.6.).

NO [] If this box is checked, continue below.

9. AVERAGE WEIGHT OF LIQUID IN FLASK = AVERAGE OF STEP 5 =

10. AVERAGE WEIGHT OF LABELED VOLUME

$$= \frac{\text{box } 1}{\text{Step 6}} \times \text{Step 9} =$$

*11. (R_C/R_T = _____) (n_t = _____)

See Table 2-7 (pages 30 & 31)

12. AVERAGE TARE = AVERAGE OF STEP 2 (or average of Step 2 and additional tares)*

=

Record in box 13 on report form

‡If additional packages are opened for tare, provision should be made for recording all pertinent data.

^{*}Alternative Tare procedure for liquids packed in glass.

= Step 12 + Step 10 = Record in box 14 on report form 14. For packages opened for Tare: PACKAGE ERROR = GROSS WEIGHT - NOMINAL GROSS WEIGHT (weight) = Step 1 - Step 13 = 1 2 3 4 5 5	13. NOMINAL GROSS WEIGHT = AVERAGE + AVERAGE WEIGHT TARE OF LABELED VOLUME	
PACKAGE ERROR = GROSS WEIGHT - NOMINAL GROSS WEIGHT Step 1		
Step 1	14. For packages opened for Tare:	
15. PACKAGE ERROR (dimensionless units) = PACKAGE ERROR + UNIT OF MEASURE (weight) = Step 14 + box 2 = 1 2 3 4 5 Step 14 + box 2 = 1 2 3 4 5 Step 14 + box 2 Step 15 Step 16 × AVERAGE WEIGHT OF LABELED VOLUME LABELED VOLUME = Step 16 × Step 10 Dox 1 = 1 Step 17 + box 2 = 1 Step 17 + box 2 = 1 Step 18 Step 17 + box 2 Step 18 Step 18 Step 18 Step 19 S		
15. PACKAGE ERROR (weight) = PACKAGE ERROR + UNIT OF MEASURE (dimensionless units) = Step 14 + box 2 = 1 2 3 4 5	= Step 1 - Step 13	
(dimensionless units) Step 14	= 1 2 3 4	5
Record package errors on report form in crosshatched area. 16. MAV from Table 29 =		
Record package errors on report form in crosshatched area. 16. MAV from Table 2.9 =	= Step 14 ÷ box 2	
16. MAV from Table 2-9 = (volume) (pages 43 & 44) 17. MAV (weight) = MAV (volume) × AVERAGE WEIGHT OF LABELED VOLUME = Step 16 × Step 10 Dox 1 Example 1 Dox 1 Dox 1 Example 2 Dox 1 Example 3 Dox 1 Example 3 Dox 1 Example 4 Dox 1 Example 4 Dox 1 D	= 1 2 3 4	5
(volume) (pages 43 & 44) 17. MAV (weight) = MAV (volume) × AVERAGE WEIGHT OF LABELED VOLUME LABELED VOLUME = Step 16 × Step 10	Record package errors on report form in crosshatched area.	_
LABELED VOLUME Step 10 LABELED VOLUME Step 10 Dox 1 =) Becord in box (3) on report form.	
18. MAV (climensionless units) = Step 17 + box 2 = Record in box 4 on report form 19. Compare unopened packages with nominal gross weight (Step 13, box 14). Record package errore for remaining packagee in eample directly on report form in croeshatched area. Compare minus package errore with MAV (Step 18, box 4). Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF × LABELED VOLUME (volume) AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10	/ -l-b 0 = / -l - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	
(dimensionless units) = Step 17 + box 2 = Record in box 4 on report form 19. Compare unopened packages with nominal gross weight (Step 13, box 14). Record package errore for remaining packagee in eample directly on report form in croeshatched area. Compare minus package errore with MAV (Step 18, box 4). Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF AVG. WEIGHT OF LABELED VOLUME (dimensionless units) × box 2 × box 1 Step 10	= Step 16 ×	
19. Compare unopened packages with nominal gross weight (Step 13, box 14). Record package errore for remaining packagee in eample directly on report form in croeshatched area. Compare minus package errore with MAV (Step 18, box 4). Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF × LABELED VOLUME (volume) (dimensionlees units) × MEASURE × AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10	(dimensionless (weight)	
Record package errore for remaining packagee in eample directly on report form. In croeshatched area. Compare minus package errore with MAV (Step 18, box 4). Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF × LABELED VOLUME (volume) (dimensionlees units) × MEASURE × AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10	= Step 17 + box 2 = Record in box 4 on report form	
Compare minus package errore with MAV (Step 18, box 4). Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF × LABELED VOLUME (dimensionless units) × MEASURE × AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10		
Average package errore (box 18). Convert back to units of volume as given below: AVERAGE PACKAGE ERROR = AVG. PACKAGE ERROR × UNIT OF MEASURE × LABELED VOLUME AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10		
(volume) (dImensionlees units) × MEASURE × AVG. WEIGHT OF LABELED VOLUME = box 18 × box 2 × box 1 Step 10		
= box 18 × box 2 × Step 10	(volume) (dimensionlees units) MEASURE AVG. WEIGHT OF	
	= box 18 × box 2 ×	

(Boxes above with "3", "4", "5" in corners are for larger tare sample sizes.)

WORKSHEET FOR PACKAGES LABELED BY COUNT

NUMBERS WITH BOXES (e.g. 3) REFER TO REPORT FORM (page 53) STEP NUMBERS (e.g. "Step 5") REFER TO WORKSHEET

STEP NUMBERS (e.g. St	ep 5) HEFER 10 WORK	SHEET
Fill out report form through	gh box 8 , skip boxes	3 and 4

	(1st Pkg)	(2nd Pkg)	(3rd)	(4th)	(5th)
1. Gross Weight					
2. Tare Weight					
Count in Each Package					
Weight of Counted Items					
5. Weight of Labeled Count = Labeled Count × Step 4 Step 3 =					
6. MAV from Table 2-1 (count) (page 45)	0 =		Record in	box 3 on the repo	ort form
		HT OF COUNTED ITE	MS		
= <u>Ste</u>		p 4 (for first package) p 3 (for first package)	=		
8. If using an equal-arm	package checking sca	ale, is value calculated	d in Step 7 equal to	or larger than ½ the s	smallest graduation?
If using an electronic					st increment?
	NO If this box is package erro	s checked, open all par r by actually counting	ckages in sample an the items inside the	d determine each packages.	
	YES □ If this box is	checked, continue be	elow.		
9. Do the weights recorde	ed in Step 5 above diff	fer from each other by	more than the value	in Table 4-3 (page 38)	?
	YES If this box is or package error	checked, open all pac by counting items in:	kages in sample and side packages.	determine each	
	NO Average Weig	ht of Labeled Count	= average of Step 5	=	
IO. AVERAGE TARE = A	VERAGE OF STEP 2	=		Record in box	13 on report form
11. NOMINAL GROSS W	EIGHT = AVER TAI		AGE WEIGHT BELED COUNT		
	= Step	o 10 + Step 9	=		

Record in box [14] on report form.

12. Fo	r packages opened for Tare:					
	PACKAGE ERROR = (weight)	GROSS WEIGH	HT – NOMINA	AL GROSS WEIGH	т	
	=	Step 1	– Ste	p 11		
	=		1	2	3 4	5
		AGE ERROR - weight)	UNIT OF MEA	SURE		
	= S	tep 12 -	box 2			
	=		1	2	3 4	5
		Red	ord these package	errors on report for	orm in crosshatched	l area.
14. MA (w	eight) (count)	LABELE	OF LABELED COU D COUNT	NT		
	AV = MAV mensionless (weight) nits)	÷ UNIT OF N	MEASURE			
	= Step 14	÷ box 2	=		Record in box	4 on report form
16. Cc	empare unopened packages with	nominal gross we	eight (Step 11 or bo	× 14).		
Re	cord package errors for remainin	g packages in sa	mple directly on rep	ort form in crossh	atched area.	
Co	ompare minus package errors with	h MAV (Step 15 o	r box 4).			
Av	erage package errors (box 18).	Convert back to u	inits of count as gi	ven below:		
	AVERAGE PACKAGE ERRO (count)		PACKAGE ERROR ensionless units)	× UNIT OF MEASURE	AVG. WE	D COUNT EIGHT OF D COUNT
		=	box 18	× box 2	x box[1 9

(Boxes above with "3", "4", and "5" in corners are for larger tare sample sizes).

Record in box 19 on report form.

WORKSHEET FOR CHECKING PAINT

Audit

1		Can Di	ameter		6	0	8	9	10
Can Height	2 Top	3 Middle	4 Bottom	5 Average	Average Liquid Diameter	Average Liquid Level	Average Container Depth	Averege Liquid Depth	Volume

1 cu. in. = 0.004329 gel.

Volume (10) = 0.7854 x (6) x (9)

 $1 \text{ cm}^3 = 0.001 \text{ L}$

If volume in 10 is less than labeled volume, use possible violation procedures

Possible Violation

1) Label	Gross Weight	3 Lid Weight Wet (-) Dry	4 Liquid Level	5 Tare	6 Water Volume	Net Weight	Weight of Label Volume 7 x 1 6	9 Peckage Volume = 6 + 3 x 6
						/		
			<u> </u>					

Table 4-4. Thickness of paint can walls and labels.

Wall thickness '									
`Inch-po	und	Metr	le						
can size	in	can size	mm						
1 gal 1/2 gal 1 qt 1 pt	0.010 0.010 0.009 0.008	4 L 2 L 1 L 500 mL 250 mL	0.25 0.25 0.23 0.23 0.20						
	Label thickness (all can s	•							
	Inch-pound	Metric							
	0.004 in	0.10 mm							

^aThe thickness of labels lithographed directly onto the container may be ignored.

WORKSHEET FOR CHECKING POLYETHYLENE SHEETING

Labeled Length				
Labeled Width				
Labeled Thickness	0.8 X Labeled Thickness	Com	pare with All Thickness Measureme	nts
	0.93 X Labeled Thickness	Com	pare with Average Package Thickne	SS

Package	Langth	Width	Thickness	Package	Length	Width	Thickness
ockage verage							
	·			-			
ackage Average							
ackage (verage			-				
ackage Average							
eckage Average							- L L . L



SECTION 7. EXAMPLES

This section contains worked examples of worksheets and report forms for commonly encountered packages. (The section does not appear in H-133.)

- o Category B, standard pack, labeled by weight, using an equal-arm package checking scale.
- o Category B, standard pack, labeled by weight, using an electronic scale.
- o Category A, standard pack, labeled by weight, using an equal-arm package checking scale.
- o Category B, standard pack, labeled by volume.
- o Category B, random pack.
- o Categoy B, standard pack, labeled by count.



DATE 8/2,	185	;	STANDA		K REPOF T ONLY	RT FORM		1	ORT NUMBER	
Location of TEST (Na	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Retailer Wholesaler Packager	Sugar Sugar	frosted kes	BRAND	mbli	BIOI/8	201/205	cand boo	led box liner
Stop 'N'	Pop		1 LABELED		2 UNIT OF	MEASURE 1b. 1c. 1c.	3 MAV Table p. 41 & 42 0.04			ensionless units)
5 LOT SIZE (N)	a GROSS WEIGHT	1.108	w	1.124	W-					
48 6 SAMPLE SIZE (n)	b TARE WEIGHT	0.184	Lb-	0.184	W					
/O A (p. 20)	C NET WEIGHT	(only	used	for a	iltem	ative	tare)		
7 TARE SAMPLE SIZE Alternative (p. 29)	d PACKAGE ERROR a - 14	014		+.002	<i>b</i>					
8 Allowed Number UNREASONABLI ERRORS		-7		+1						
9 R _C (see c) Range of Net Weights	10 R _T (see b Range of TARE Weights		12] n _t (Tabl		RAGE TARE dry 46 S wet altern		E CORRECTION Moisture Foam (p. 3	WE WE		5+.16 = 1.122 U-
				PACKAGE	ERRORS				TOT (-)	ALS (0/+)
7 7									14	
111									10	
8 14									22	
7	8									1
08									8	
RANGES					,				15) TOTAL EF	
16 NO. UNREASON MINUS ERRORS (Compare with box (4))	D YES:	Greater than 8 LOT FAILS -CONTINUE	AVERAGE (Dimension 15 ÷ 6 =	lless Units)	19 AVERAGI (labeled u		E NO+ W	ZERO OR PLU: Cal.B, LOT FA GO TO 28	S? IILS Cat A. go	o to [21]
21 AVERAGE RANG	_	to look up value 2-3, Col. 2 (p. 20)	23 d = 21 ×	22 =	24 (n/N) × 10 (6 ÷ 5)			o look up f in (p 21) f =	26 T = 23	× 25 =
Disregarding the	signs, is 18 large	r than 26 ? [] YE	S - LOT FAIL				1			
Comments:				-			28 DISPOSIT	OF LOT:	PROVED	
T.D. Acknowledged Recei	PEM AM_ pt of Report				Official	John	Doe	,		

OATE 3/15/	85		SIA	WEIGH		RIFURN			5 2 9 8	
Location of TEST (Nam	ne, Address)	Retailer Wholesale Packager	er _	aghetti.	BRAND	a Mia	LOT CODE(S)		Cardboo bo	
Joe's M	arke	t		eLED WEIGHT	2 UNIT OF		3 MAV Table	2-8	4 MAV (dim	ensionless
5 LOT SIZE (N)	a GROSS WEIGH	it 1.0	83 lb	1.077	U-					
6 SAMPLE SIZE (n)	b TARE WEIGH	1T 0.0	61 W	0.0636	b-					
/O B (p. 20)	C NET WEIGH	it (or	nly u	sed for	ālte	rnativ	ie ta	re)		
7 TARE SAMPLE SIZE 2 Alternative (p. 29)	d PACKA ERROF	<u> </u>	021 lb	+.015	lb-	18146				
8 Allowed Number UNREASONABLE ERRORS	e PACKA ERROR (dimension units) d ÷	less 🚣	21	+15	·			-		
9 R _C (see C) Range of Net Weights	10 R _T (see Range of TA Weights	b) 11 Rc + F	_ 1	p. 30 & 31)	RAGE TARE Odry wet		CORRECTIO Moisture Foam (p.:	─ WE		+.062ll- 1.062ll-
				PACKAGE	ERRORS				TOT (-)	ALS (0/+)
21	18									39
15	8									23
16	12								4	
28 9										19
22	15								7	
RANGES									15 TOTAL EF	7 <i>0</i>
16 NO. UNREASONA MINUS ERRORS (Compare with box 4)	ر ا	Greater than YES: LOT FAILS NO—CONTINUE	COim (Dim	RAGE ERROR ensionless Units)	19 AVERAGI (labeled u	E ERROR inits) = t.007 U -	□ NO → □		S? NLS [] Cat.A, go) to [21]
21 AVERAGE RANGE		6 to look up to ble 2-3, Col. 2 (p		21 × 22 =	24 (n/N) × 10			to look up f In (p. 21) f =	26 T = 23] × [25] =
Disregarding the s	signs, is 18 la	arger than 26?	[] YES -LOT							
Comments:							28 DISPOSI	_	PROVED	
Acknowledged Receipt	of Report				Official	Got	in I	Doe-		

DATE 5/10	185	Š	STANDA		K REPOR	RT FORM	l	1 -	ORT NUMBER	
Quality		Retailer Wholesaler Packager	PRODUCT ID Semist Chocol 1 LABELED	ate ate	Veri - M	MEASURE	4 Y 8 3 MAV Table p. 41 & 42 - 0. 02	2	Card ba	ensionless units)
5 LOT SIZE (N)	a GROSS WEIGHT	0.5441	6	0.536	W-					
90 6 SAMPLE SIZE (n)	b TARE WEIGHT	0.036	lb (0.040	b					
30 GA (p. 20) DB (p. 19)	c NET WEIGHT	(only	used	for	alteri	rative	tar	2		
7 TARE SAMPLE SIZE Alternative (p. 29)	[a]-[4]	+.006		-, 002		× 4				
8 Allowed Number UNREASONABLE ERRORS	units) d ÷ 2	+3	120	-1		1	E CORRECTION	144 40	4	
9 R _C (see c) Range of Net Weights	10 R _T (see b) Range of TARE Weights	$\begin{array}{c} 11 & R_{C} \div R_{T} = \\ 9 & \div 10 = \end{array}$	p. 30 8	e 2-7, 13 AVE	Bloom wet		☐ Moisture ☐ Foam (p. 3 ☐ Vacuum Pa	2) WEI	MINAL GROSS GHT 0.038 13 - 13a =	+0.500 .538 U-
				PACKAGE	ERRORS				TOT (-)	ALS (0/+)
3 9	-	3	7	1					6	
1 7		5	3	7					24	
3	3 3	3	1	5						4
1 (17) 5	3	3	1					16	
1	5	7	1	3						12
RANGES 2:		12	10	12					15) TOTAL EF	
16 NO. UNREASONA MINUS ERRORS (Compare with box 4)	D YES: I	OT FAILS	8 AVERAGE (Dimension 15 ÷ 6 =	less Units)	19 AVERAGE (labeled u		0.40		S7 ILS Cat A. go	to [21]
21 AVERAGE RANG	in Table 2-	o look up value 2 3, Col. 2 (p. 20)	3 d = 21 x 2.0		24 (n/N)× 100			(p. 21) 1 -	, ,	× 25 -
27 Disregarding the	signs, is 18 larger	than 26 ? [] YES	LOT FAILS	S ES						
Comments:							28 DISPOSIT	_	PROVED	-
Mary Acknowledged Registry	Smit of Report	HL Roy	gen		Official	John	Doe			

DATE 2/11/84	STANDARD PACK REPORT FORM REPORT NUMBER 14012											
Location of TEST (Name, Addre	Retailer Wholesaler Packager	PRODUCT IDENTITY Cola	Warble	SNF2 PNG	CONTAINER DESCRIPTION							
Cash/Carry		1 LABELED CONTENTS	2 UNIT OF MEASURE	3 MAV (same	4 MAV (dimensionless							
. 0	·	12 floy	0.001	units as label) See Worksheet 1/2 f1	See Worksheet 34							
5 LOT SIZE (N)												
96	This report form is o	designed for standard	packages not labeled	d by weight: for exa	ample, liquid volume,							
6 SAMPLE SIZE (n)	count, area, etc.											
/O B (p. 20)	Fill out report form fleading, boxes [1] & [2], and boxes [3] through [6].											
7 TARE SAMPLE SIZE Alternative												
1 (p. 29)	as directed by the v		ctions on the workshe	eet, recording data	on the report form							
8 Allowed Number UNREASONABLE ERRORS	20 0 00.00 0,											
	The I				In I							
9 R _C (See Worksheet) Range of Net	10 R _T (See Worksheet) Range of	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	n _t (Table 2-7 p. 30&31)	13 AVERAGE TARE	NOMINAL GROSS WEIGHT See O. 892 U-							
Weights	Tare Weights	a + 100 -		Worksheet 0.0805U	Wolldsteet							
		PACKAGE	ERRORS		TOTALS (-) (0/+)							
11 3					14							
6 2					8							
6 7					/3							
3 6					9							
6 8					14							
RANGES		-			15 TOTAL ERROR							
					+58							
16 NO. UNREASONABLE 17 MINUS ERRORS (Compare with box 4)	IS 16 Greater than 8 U YES: LOT FAILS NO—CONTINUE	18 AVERAGE ERROR (Dimensionless Units) 15 + 6 = +5.8	(labeled units) See Worksheet +0.0857	20 IS 18 ZERO OR NO - Cat.B. LC YES - GO TO 28	OT FAILS Cat.A, go to 21							
21 AVERAGE RANGE 22 Use 6 to look up value 23 d = 21 x 22 = 24 (n/N) x 100 = 25 Use 24 to look up f in Table 2-3, Col. 2 (p. 20) Table 2-4 (p. 21) f = 26 T = 23 x 25 = 24 (n/N) x 100 = 25 Use 24 (p. 21) f = 25 Use 24 (p. 21) f = 26 T = 23 x 25 = 26 (p. 20)												
Oisregarding the signs, is 18 larger than 26? YES - LOT FAILS NO - LOT PASSES												
Comments:				28 DISPOSITION OF								
					APPROVED REJECTED							
T.7 Mill	2		John	Doe								
Acknowledged Receipt of Repo	ort		Official (

WORKSHEET FOR PACKAGES LABELED BY LIQUID VOLUME

NUMBERS WITH BOXES (e.g. 3) REFER TO REPORT FORM (page 53) STEP NUMBERS (e.g. STEP 5) REFER TO WORKSHEET

Fill out report form up through box 8, skip boxes 3 and 4

		(1st Pkg)	(2nd Pkg)	(3rd)	(4th)	(5th)
1. Gross Weight		0.904 16	0.899 U	•		
2. Tare Weight	*R _T =	0.0806	0.081 W			
Net Weight	*R _C =	(only use	for al	ternative	tare)	
3. Flask Weight (full)		1.1264	1.125 U-			
4. Flask Weight (empty,	wetted)	0.584W	0.584 lb			
5. Weight of Liquid (Ste	p 3 – Step 4)	0.5424	0.5410			
6. Volume of Flask		8floy	8 fl 02/			
7. Temperature of Liquid	1	75°F	75°F			

8. Do the weights recorded in Step 5 differ from each other by more than the value in Table 4-3 (page 38)?

YES If this box is checked, open all packages in sample and determine each package error by volume (see Section 4.6.).

NO If this box is checked, continue below.

9. AVERAGE WEIGHT OF LIQUID IN FLASK = AVERAGE OF STEP 5 =

0.5415 W

10. AVERAGE WEIGHT OF LABELED VOLUME ELABELED VOLUME , × AVG. WEIGHT OF LIQUID IN FLASK

 $= \frac{\text{box} \boxed{1}}{\text{Step 6}} \times \text{Step 9} =$ $= \frac{12 \text{ flore}}{8 \text{ flore}} \times 0.5415 \text{ lb}$

0.81225 U-

*11. (R_C/R_T = _____) (n_t = _____)

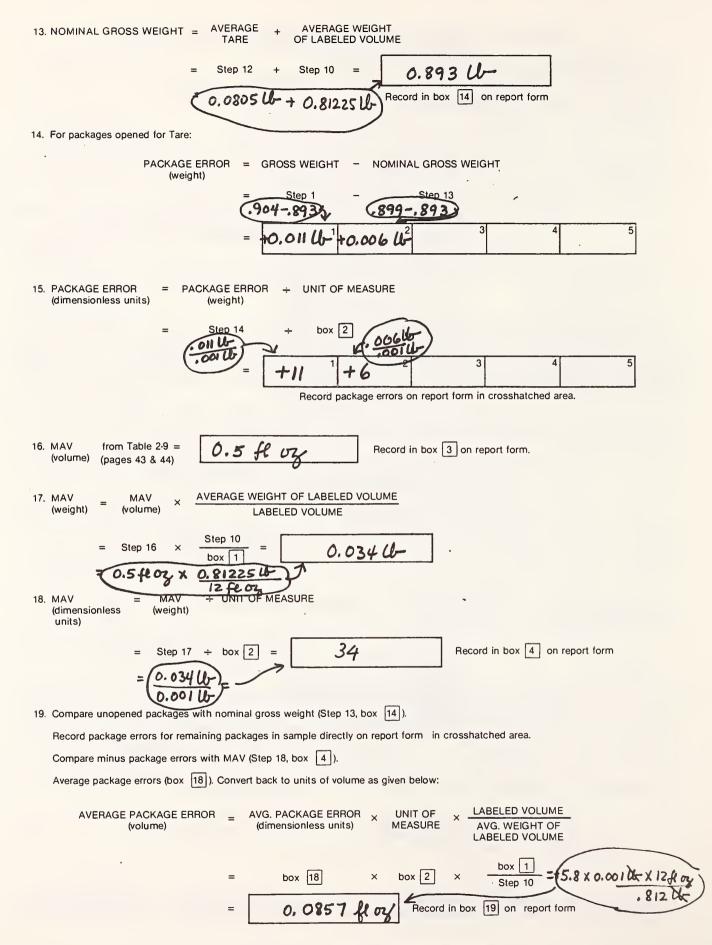
See Table 2-7 (pages 30 & 31) (alternative face only)

12. AVERAGE TARE = AVERAGE OF STEP 2 (or average of Step 2 and additional tares)*

= 0.0805 lb-

Record in box 13 on report form

^{*}Alternative Tare procedure for liquids packed in glass.



DATE 4/20/85			RAN		age 1 of		RM		REPORT N	01	
LOCATION OF TEST (Name, Address)	Retaile Whole Package	saler	1 LOT SI	ZE (N)	2 SA	MPLE SIZE (n) A (p. 20) 8 (p. 19)	F2	SAMPLE S altern (p. 29	native 🗀 u		D NUMBER OF DNABLE ERRORS
Quality Foods			(size of	F MEASURE scale div.)	2		⊈ lb □ oz	TAF	□ WET	(page 2 f	val tare or alternative)
7 PRODUCT DESCRIPTION, LOT CO	DDE	8 LAB WEI	ELED GHT	9 PACKA	GE ERROR 0/+	10 MAV (Weight) (p. 41 & 42)	11 MAV (dimensionless) 10 ÷ 5	TARE 1	PACKAC	SE 1	PACKAGE 2
brick cheese		0	.47		4		14		AGE TARE		
4/16/85		0	.48		2				1		
\$3.99 / lb		0	.51	12				TARE 2			
		0	,52	10				6 AVER	AGE TARE		
		0	.58		3			TARE 3			
		0	.62	12				6 AVER	AGE TARE		
			63	14				TARE 4	<u> </u>		
			. 63	15			> 16		AGE TARE		
		0	.82		2		ļ	Aven			
		0	. 87		2	ļ			LOT DIS	SPOSITIO	
				ļ				14	-		
				ļ					S 13 GREAT		
							-	15 AVER			NO. OF PACKAGES
			,				<u> </u>	EHP	= [1	12 ÷	2 = -5
								16 AVEF ERRO in units of	OR = 1	AVERAGI ERROR II Scale div	n * MEASURE
								1	=	15	× 5
									= .	-0.0	01016
									YES → GO	TO 18	?
								18	LOT AC	CEPT	
								COMMEN			
				ļ		-		1			
				-				1			
				-				1			
				+				1			
				 				1			
								1			
				12 TOTAL	ERROR	13 NUMBER O PACKAGE E EXCEEDING	ERRORS				
Sekmar Tho	man						Inh	Doe	9		

Official

Acknowledged Receipt of Report

RANDOM PACK REPORT FORM Page 2 of 2

REPORT NUMBER

ALTERNATIV	VE TARE CALCULATIONS:	
a GROSS	WEIGHT	
b TARE W	EIGHT	6b R _T =
c NET WE	IGHT	6a R _C =
<u> </u>	GE ERROR 5e - 8	6c R _C ÷ R _T = 6a ÷ 6b
e PACKAG (in scale		6d n _t (Table 2-7 p. 30)
Additional Tare weights	GROSS WT TARE WT	6e AVERAGE TARE
	NOTE: PACKAGES SHOULD N	LOT DISPOSITION CATEGORY A OT BE ARRANGED FROM LIGHTEST TO HEAVIEST WHEN FOLLOWING A
19	ON PAGE 1, THE NUMBER OF MINUS PACKAGE ERRORS EXCEEDING THE MAV IS RECORDED IN BOX 13 BOX 4 CONTAINS THE ALLOWED NUMBER. IS 13 Greater than 4 ? ☐ YES → LOT FAILS. RECORD DISPOSITION IN BOX 18. PAGE 1	20 AVERAGE ERROR = TOTAL ÷ NO. OF PACKAGES (Scale div) = 12 ÷ 2 = 21 AVERAGE ERROR = AVERAGE × MEASURE in units of weight in no. of scale div. = 20 × 5 = 22 IS 20 MINUS? □ NO → RECORD DISPOSITION IN BOX 18, PAGE 1
GROUP 1 2	RANGE OF PACKAGE ERRORS FOR EACH GROUP OF 5 PACKAGES	25 TABLE 2-3 Col. 2 value (page 20) 26 d = 24 × 25 = (27) (n/N) × 100 = (2 ÷ 1) × 100 =
3 4 5 6		28 Use 27 to 29 T = 26 × 28 = =
7 8 9 10 24 AVERA	AGE = SUM OF ÷ NO. OF GROUPS	DISREGARDING THE SIGNS, IS 20 larger than 29 ? I I YES \$\rightarrow\$ LOT FAILS I I NO \$\rightarrow\$ RECORD DISPOSITION IN BOX 18 , PAGE 1
72.2	Ā =	Record final lot disposition on page 1 in box 18

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DATE 6/18	8/85	·	9	STANDA	RD PACK	l			RT NUMBER			
Location of TEST		o w	tailer holesaler ckager	PRODUCT ID bee		Happy	Hour	22 P	-		container one-n glass l	1 /000
Al's	5			1 LABELED	CONTENTS	2 UNIT OF		3 MAV (sam units as I See Worksheet	abel)	ŀ	4 MAV (din See Worksheet	nensionless units)
7 TARE SAMP SIZE Altern (p. 29	Count, area, etc. Count, area, etc. Fill out report form heading, boxes 1 & 2, and boxes 5 through 8. Go to appropriate worksheets, follow directions on the worksheet, recording data on the report form as directed by the worksheet. Go to appropriate worksheets, follow directions on the worksheet, recording data on the report form as directed by the worksheet.											
9 R _C (See Work Range of Net Weights	0.004/0- Range of 0.00/0- 9 + 10 = 4 p. 30831) See 0.								3 AVERAGE TARE See 0.03955 L- Worksheet 14			181 lb-
	PACKAGE ERRORS										TO1	(0/+)
2	3										1	
3	2											1
3												4
0	1											1
0											1	
RANGES											15 TOTAL E	RROR 4
16 NO. UNREAS MINUS ERRO (Compare with box 4)		IS 16 Great YES: LOT NO—CON	FAILS	AVERAGE (Dimension 15 ÷ 6 =	nless Units)	19 AVERAGE (labeled u See Worksheet D	nits)	20 IS 18 :	Cat.B, LC	T FAIL	? LS □ Cat.A, g	0 10 21
21 AVERAGE R	IANGE 22	Use 6 to lo in Table 2-3,		23 d = 21 ×	22 =	24 (n/N)× 100 (6 ÷ 5)>		25 Use 24 t Table 2-4	o look up (p. 21) f		26 T = 2	3 × 25 =
Disregarding	the signs, is	18 larger than	26 ? YES	S - LOT FAILS - LOT PASSE	S S							
Comments:					-			28 DISPOSI	TION OF	APF	PROVED	
Acknowledged Re	Albe				·	Official	John	Doe	<u> </u>			

WORKSHEET FOR PACKAGES LABELED BY LIQUID VOLUME

NUMBERS WITH BOXES (e.g. 3) REFER TO REPORT FORM (page 53) STEP NUMBERS (e.g. STEP 5) REFER TO WORKSHEET

Fill out report form up through box 8, skip boxes 3 and 4.

		(1st Pkg)	(2nd Pkg)	(3rd)	(4th)	(5th)
1. Gross Weight		1.184 lb	1.187 W			
2. Tare Weight	*R _T = 0.001	0.3961	0.395U-			
Net Weight	'R _C = 0.004	0.788	0.792			
3. Flask Weight (full)		1.109	1.108			
4. Flask Weight (empty	, wetted)	0.585	0.585			
5. Weight of Liquid (Ste	ep 3 – Step 4)	0.524	0.523			
6. Volume of Flask		8 ft oz	8 fl ozy			
7. Temperature of Liqui	id	70°F	71°F			

8. Do the weights recorded in Step 5 differ from each other by more than the value in Table 4-3 (page 38)?

YES If this box is checked, open all packages in sample and determine each package error by volume (see Section 4.6.).

NO 🕱 If this box is checked, continue below.

9. AVERAGE WEIGHT OF LIQUID IN FLASK = AVERAGE OF STEP 5 =

0.5235 lb

10. AVERAGE WEIGHT OF LABELED VOLUME FLASK VOLUME

AVG. WEIGHT OF LIQUID IN FLASK

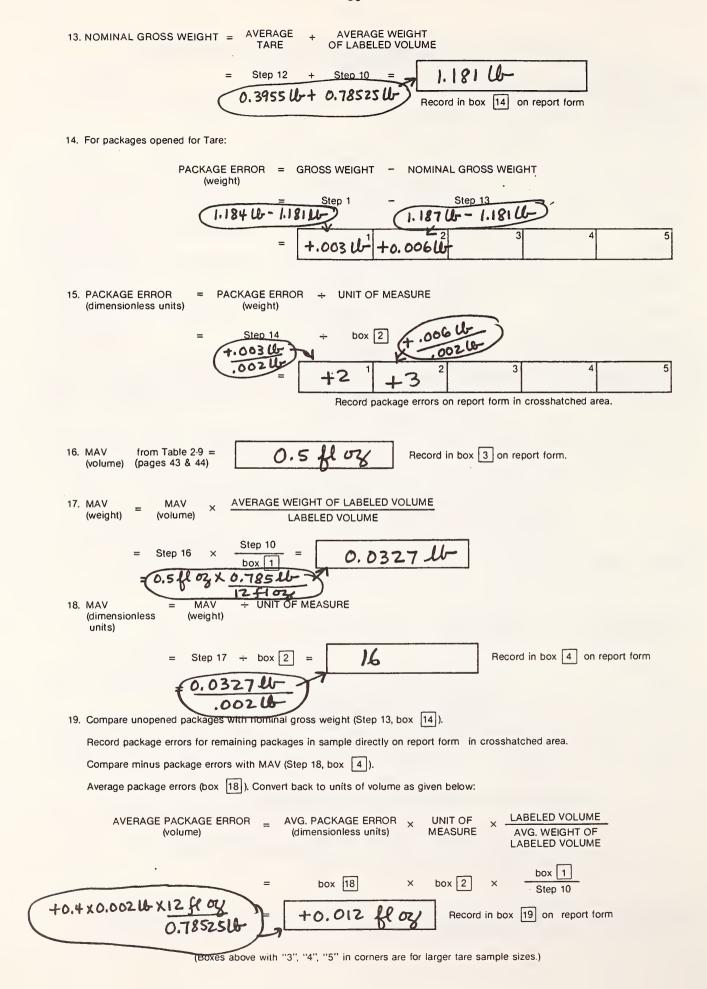
 $= \frac{box 1}{Step 6} \times Step 9 = 7 = 0.78525 Ur$ $= \frac{12 flox}{8 flox} \times 0.5235 Ur$ $= \frac{12 flox}{8 flox} \times 0.5235 Ur$ See Table 2-7 (pages 30 & 31)

12. AVERAGE TARE = AVERAGE OF STEP 2 (or average of Step 2 and additional tares)*

= 0.3955 lb Record in box 13 on report form

^{*}Alternative Tare procedure for liquids packed in glass.

‡If additional packages are opened for tare, provision should be made for recording all pertinent data.



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DATE 7/	7/1/85										
Location of TES		□ P:	etailer holesaler ackager	PAPER	clips	Clip J		LOT CODE(S)	e	plaot	ic bag
				1 LABELED	ONTENTS	0.00		3 MAV (sam units as l See Worksheel		See Worksheet	dimensionless units)
6 SAMPLE SI. 6 SAMPLE SI. 7 TARE SAM SIZE Alle (p. 3	ZE (n)	Fill out re	ea, etc.	neading, bo	oxes 1 &	2, and b	oxes 5	through 8	ļ.	mple, liquid	
9 R _C (See Wo Range of Net Weights	orksheet)	10 R _T (See Range of Tare Weigh		11 A _c ÷		12 n, (Table p. 30		See 0.002 Worksheet	TÂBE 200-	NOMINAL OWEIGHT See Worksheet	3.124W
					PACKAGE	ERRORS	·	•		T (-)	OTALS (0/+)
6	9										15
2	9										7
2	4										6
1	7										8
0	4										4
RANGES										15 TOTAL	HO
MINUS ERF (Compare with box 4)	ASONABLE 1 PORS	IS 16 Great O YES: LOT	FAILS	AVERAGE (Dimension 15 ÷ 6 =	ERROR nless Units)	19 AVERAGE (labeled un See Worksheet	nits)	D NO-1		T FAILS 🗌 Cat.A	, go to 21
21 AVERAGE	RANGE 2	_ 036 (ook up value Col. 2 (p. 20)	23 d = 21 ×	22 =	24 (n/N) × 100	0 =	25 Use 24	to look up		23 × 25 =
27 Disregardin	ng the signs, i	s 18 larger tha		S - LOT FAILS							•
Comments:				***************************************				28 DISPOSI	TION OF	APPROVEI REJECTED	
Acknowledged F	Martha Whim Acknowledged Receipt of Report Official Official										

WORKSHEET FOR PACKAGES LABELED BY COUNT

NUMBERS WITH BOXES (e.g. 3) REFER TO REPORT FORM (page 53) STEP NUMBERS (e.g. "Step 5") REFER TO WORKSHEET

Fill out report form through box [8], skip boxes [3] and [4]

	(1st Pkg)	(2nd Pkg)	(3rd)	(4th)	(5th)					
1. Gross Weight	0.136 Ur	0.12016								
2. Tare Weight	0.002 U-	0.002 U-								
Count in Each Package	109	97								
Weight of Counted Items	0.1334	0.117 lb								
5. Weight of Labeled Count = Labeled Count × Step 4 Step 3	0.1224	0.1216								
6. MAV from Table 2-10 (count) (page 45)	=	3	Record in	box 3 on the rep	ort form					
7. MAV/6 = MA (weight) (cou		IT OF COUNTED ITE	MS_							
= 0.5	= Step 6 × Step 4 (for first package) Step 3 (for first package) = 0.0006 W 8. If using an equal-arm package checking scale, is value calculated in Step 7 equal to or larger than ½ the smallest graduation?									

8. If using an equal-arm package checking scale, is value calculated in Step 7 equal to or larger than 1/2 the smallest graduation?

If using an electronic package checking scale, is value calculated in Step 7 at least as large as the smallest increment?

NO of If this box is checked, open all packages in sample and determine each package error by actually counting the items inside the packages.

Continue os audit test

YES

If this box is checked, continue below.

9. Do the weights recorded in Step 5 above differ from each other by more than the value in Table 4-3 (page 38)?

YES

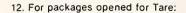
If this box is checked, open all packages in sample and determine each package error by counting items inside packages.

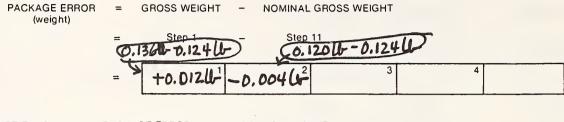
NO The Average Weight of Labeled Count = average of Step 5 = 0.12/5 Up
10. AVERAGE TARE = AVERAGE OF STEP 2 = 0.002 Up
Record in box 13 on report form

11. NOMINAL GROSS WEIGHT = AVERAGE + AVERAGE WEIGHT TARE OF LABELED COUNT

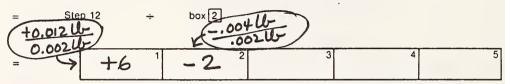
= Step 10 + Step 9 = 0.124 LL—

Record in box 14 on report form.

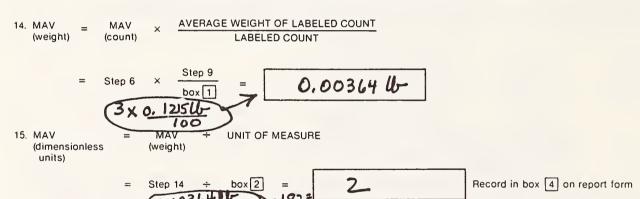








Record these package errors on report form in crosshatched area.

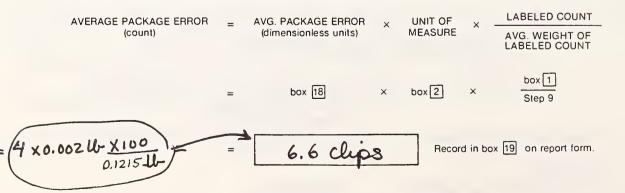


16. Compare unopened packages with nominal gross weight (Step 11 or box 14).

Record package errors for remaining packages in sample directly on report form in crosshatched area.

Compare minus package errors with MAV (Step 15 or box 4).

Average package errors (box [18]). Convert back to units of count as given below:



(Boxes above with "3 1 "4", and "5" in corners are for larger tare sample sizes)

SECTION 8. RANDOM NUMBER TABLE



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31000 87014 47293 33898 26877	63837 83331 97023 89236 95856	56364 35804	68848	85680 47494 08674		17513 59844 45842 42425 15216	29416 68794 67221 92091 28719	61238 32783 77115 86274 04716	
	87855 03548 79483 57784 74006	70753 00574 74858 22934 90843	80386 21143 87491 17165 85761	78600 11605 57785 37776 89037	39244 30245 61270 33361 13567	76967 87395 51111 79191 67089	80966 50490 97398	57849 28721 40940 40881 75156	11095 02832 98552
89630 20355 13496 68419 61481	94575 08661 74367 49317 09786	64517 11092 32701 30340 08768	19682 87819 62744	04861 84287 29050 45214 43847	50564 23597 90959 79826 68901	15287 48246 99765 34043 51249	94279 74325 59374 73218 35382	72788	75473 90155 87750 26143 06271
71877 99283 09047 83724 56126		86819 12775 53950	62975 38955 32000 41500 91994	64470 91744 60098 16023 38384	46832 89632 98862 83862 27047	40591 64623 93422 88274 91550	23477 84986 66212 68301 18903	21063 85990 86413 99673 45535	31229 47639 82884 40945 45586
13810 85630 93350 05002 70358	51503 22794 28643 71178 57182	55122 81623 39097 15414 45747	22997 10927 00914 99874 30830	82556 52252 69844 58046 70542	22697 27384 06450 35461 25932		64852 17454 88752 81936 23521	58775 03250 28722 14964 72454	66737 23232 94656 83638 11640
05576 80748	51114 95831 47156 66311 23690	18115 94028 09300 79421 67845	40718 57041 11197 00202 83962	46082 75137 97670 68501 09451	75847 55128 20064 40422 21501	15678 99785 98145 07368 75317	22842 33467 84774 26795 09049	44615 33834 07907 24353 69440	97810 04860 10992 78969 16137
39380 55865 34223 91312 51010	72397 70318 72744 44474 08021	88106 58189 83926 09925 53914	07851 35340 40078 41416 37499	67756 91500 80791 96671 40228	58042 80940 42723 11213 92606	39231 68340 60979	52775 54836 47452 04130 18014	49082 18038 17443 72380 71063	
24876 49408 56307	58264 93198 42923 90901 09322	77444 28162 18117	91535 53782 09789 36505 84931	48866 15155 01598	56656 65614 66742 68997 14878	11410 66785 96338	37904 90637 79065 40823 65358	63675 93573 96247	07663 43554 19853 55573 31948
43249 00370 55737	00619 71593 17413 45462 38058	85595 75537 12484	25431 59834 79824 64858 18463	01488 24428 43581	82428 06917 28941 06220 51243	32858 58659 07507	41814 80134 66731 39119 63266	01832 99940 38024	31688 25905 27156 99720 06573
92788 98650 95591	11289 62546 95898 85858 23563	26147 74254 51058	32922 83529 45173 26140 63355	10012 17430 00995	90484 77611 73882 16831 16016	78925 03411 87372	53308 86071 88447 72616 54720	66344 43279 18796	36137 35705 35057 58537 81392

32942 07410		42339 83828	59045 21409		49057 65114	87496 36701			4866 7 45692
59981	68155	45673	76210	58219	45738	29550	24736	09574	35036
46251 65558			99716 27887		08803 21488	86027 09095	51867 78777		38469 8 722 5
99187 35641	19258 00301	86421	16401 34775		8329 7 97983	40111			40601 68739
14031			48440		04756	19506			58501
60677	15076	92554	26042	23472	69869	62877	19584	39576	18290
66314	05212	6785,9	89356	20056	30648	87349	20389	5 3805	85243
20416			64176		63606		57346		56464
28701			62415		98086		28968		80419
74579 62615			07570 75540		07079 53069	19322	21282		48754 60375
93945		22879			75071		94842		95002
75 689	76131	96837	67450	44511	50424	82848	41975	71663	79656
02921			93209		87327	95897			13475
14295		14216	03191	61647	30296	66667			75144
05303			40312	62191		90073			96216
57071	90357	12901	08899	91039	67251	-28701	03846	94589	88403
78471			84390		00871		22745		78187
89242			47481		43345		70020		23973
14955 42446			80430 47472		06392 49494		57123 08038		94991 46013
18534			17558		14894		19561		96479
392 84	33737	42512	86411	23753	29690	26096	81361	93099	33868
33922			55876		81031		21487		81052
78355			30666		42574		36027		44830
08845 01769			88974 98271		97069 66 731	90327	61842		47994 12463
		33937	30211	02704	00/31	40311	00493		
17639		59478		21997		30068			45133
05851 42396		99949 11469	63505 03476		85551 84238		64938 51790		56841 40874
13318		98167			22369		89117		87031
60571		26281	01855		66578	32019		58485	
09531	81853	59334	70929	03544	18510	89541	13555	21168	81318
	16829	86542	00396	20363	13010	69645	49608		17894
56324			28622		28912		80192		61904
78192 6 4666			07235 92708		73652 53188	78476	85149 07804		67104 34828
82201	75604	02808	65983	74373	66602	13004	74183	73020	31086
15360			85190		99054		47351		26735
68142	67957	70896	37983	20487	95350	16371	03426	13895	42170
19138				44406			81644		92813
28155	03521	30412	78452	92359	81091	56513	88321	97910	22235
87971			27376		86155		50590		58791
58147 18875			02059 41649	75223	1678 3 26430	192 7 2 82096	61994		78416 65228
75109				29969			84550		
35983			12073		84420		99505		62723

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42290	21749	34505	46547	03354	83574	17762	07646	66469	61568
37592	08604	53542	99986	2601 7 74950 91532 09462 472 7 6	84967	86696	19155	88259	03612
32583	59967	64315	84822		80322	10037	19425	96714	97330
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TABLE OF RANDOM DIGITS

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